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SERIOUS CAUSES

C02

C02

CauseCraft

SERIOUS CAUSES

C01

C01

CauseCraft

SERIOUS CAUSES

C06

C06

CauseCraft

SERIOUS CAUSES

C05

C05

CauseCraft

SERIOUS CAUSES

C04

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CauseCraft

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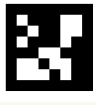
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CauseCraft
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X02
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X01
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CauseCraft
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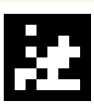
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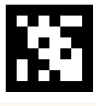
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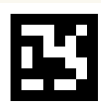
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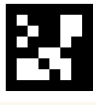
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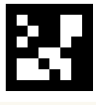
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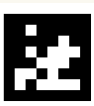
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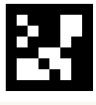
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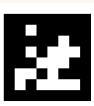
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C05

The system optimised the wrong objective.

C06

The savings were worth the occasional expensive mistake.

C07

The real world was different from the test.

C08

The people checking it trusted it too much.

C09

The information it needed was missing or out of date.

CauseCraft
SERIOUS CAUSES
C03
C03

CauseCraft
SERIOUS CAUSES
C02
C02

CauseCraft
SERIOUS CAUSES
C01
C01

CauseCraft
SERIOUS CAUSES
C06
C06

CauseCraft
SERIOUS CAUSES
C05
C05

CauseCraft
SERIOUS CAUSES
C04
C04

CauseCraft
SERIOUS CAUSES
C09
C09

CauseCraft
SERIOUS CAUSES
C08
C08

CauseCraft
SERIOUS CAUSES
C07
C07

50 mm: measure before cutting

C10

It was given authority it had not earned.



C11

Instructions were used where enforced limits were needed.



C12

Success in one setting was mistaken for success everywhere.



C13

They scaled the exposure faster than they learned.



C14

The data described the past more faithfully than the task.



C15

The human fallback existed on paper but could not work in practice.



C16

The buyer accepted the supplier's confidence as evidence.



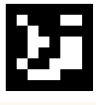
C17

A fluent answer was treated as an authorised answer.



C18

Time pressure



CauseCraft

SERIOUS CAUSES

C12

C12

CauseCraft

SERIOUS CAUSES

C11

C11

CauseCraft

SERIOUS CAUSES

C10

C10

CauseCraft

SERIOUS CAUSES

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CauseCraft

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CauseCraft

SERIOUS CAUSES

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C18

CauseCraft

SERIOUS CAUSES

C17

C17

CauseCraft

SERIOUS CAUSES

C16

C16

50 mm: measure before cutting

C19

Bad news could not reach someone able to act.



C20

They tested cooperative users, then met hostile ones.



C21

Too much had been invested for anyone to cancel it.



C22

The system changed. The checks did not.



C23

The organisation saved money by passing the cost to someone else.



C24

They expected mistakes to happen one at a time.



C25

Nobody checked what happened after the hand-off.



C26

A bad decision was too hard to undo.



C27

A temporary workaround became standard practice.



CauseCraft

SERIOUS CAUSES

C21

C21

CauseCraft

SERIOUS CAUSES

C20

C20

CauseCraft

SERIOUS CAUSES

C19

C19

CauseCraft

SERIOUS CAUSES

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SERIOUS CAUSES

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CauseCraft

SERIOUS CAUSES

C26

C26

CauseCraft

SERIOUS CAUSES

C25

C25

50 mm: measure before cutting

C28

Different teams were working from different assumptions.



C29

They treated warning signs as normal.



C30

The people doing the work were left out of the design.



X01

Procurement forgot to ask.



X02

The chatbot had been promoted beyond its level of competence.



X03

The project was cursed.



X04

The AI had become the real decision-maker.



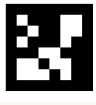
X05

All the risk had been moved into a smaller font.



X06

The organisation had run out of question marks.



CauseCraft

SERIOUS CAUSES

C30

C30

CauseCraft

SERIOUS CAUSES

C29

C29

CauseCraft

SERIOUS CAUSES

C28

C28

CauseCraft

ABSURD CAUSES

X03

X03

CauseCraft

ABSURD CAUSES

X02

X02

CauseCraft

ABSURD CAUSES

X01

X01

CauseCraft

ABSURD CAUSES

X06

X06

CauseCraft

ABSURD CAUSES

X05

X05

CauseCraft

ABSURD CAUSES

X04

X04

50 mm: measure before cutting

X07

The AI was trying to impress another AI.



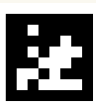
X08

The AI was too proud to ask for directions.



X09

The AI gave itself a glowing performance review.



X10

The AI thought 'close enough' was a unit of measurement.



X11

The AI was trying to finish before the long weekend.



X12

The AI put the humans on mute.



X13

The AI filed every exception under 'someone else's problem'.



X14

The AI thought the checkbox was the hard part.



X15

The AI thought 'just this once' was a renewable resource.



CauseCraft

ABSURD CAUSES

X09

X09

CauseCraft

ABSURD CAUSES

X08

X08

CauseCraft

ABSURD CAUSES

X07

X07

CauseCraft

ABSURD CAUSES

X12

X12

CauseCraft

ABSURD CAUSES

X11

X11

CauseCraft

ABSURD CAUSES

X10

X10

CauseCraft

ABSURD CAUSES

X15

X15

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ABSURD CAUSES

X14

X14

CauseCraft

ABSURD CAUSES

X13

X13

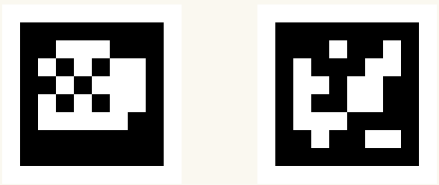
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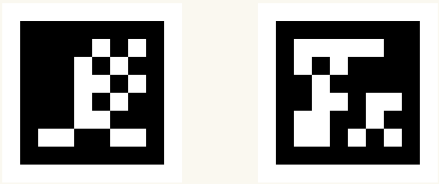


PERSON 1

1

Deep blue / R-P1-1

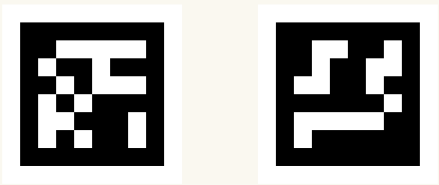




PERSON 1

2

Deep blue / R-P1-2

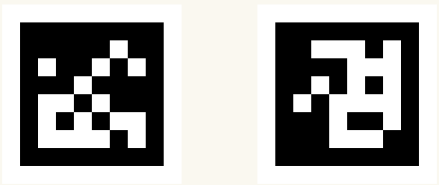


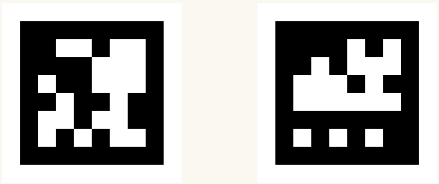


PERSON 1

3

Deep blue / R-P1-3

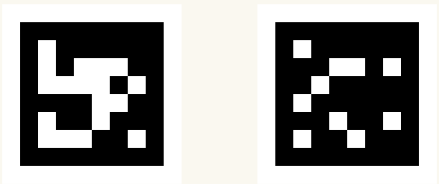


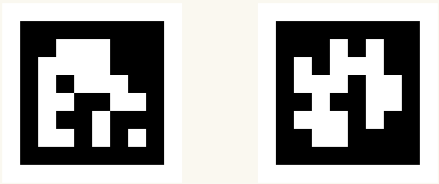


PERSON 1

4

Deep blue / R-P1-4

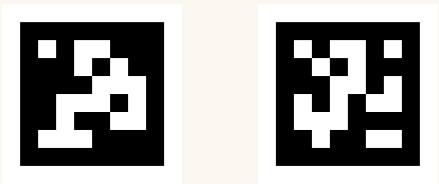




PERSON 1

5

Deep blue / R-P1-5

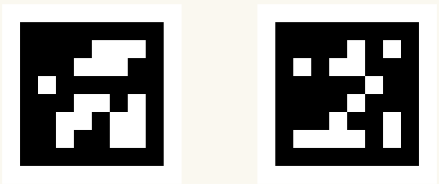


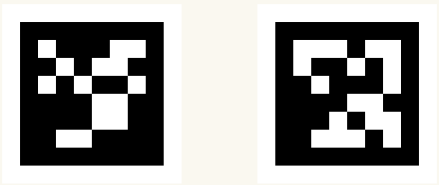


PERSON 2

1

Orange / R-P2-1



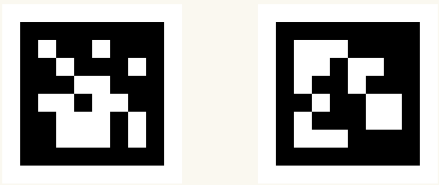


PERSON 2

2

Orange / R-P2-2

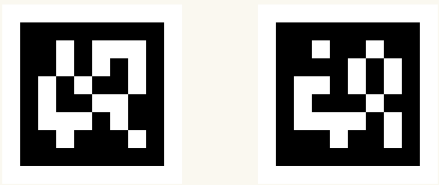




PERSON 2

3

Orange / R-P2-3





PERSON 2

4

Orange / R-P2-4



50 mm: measure before cutting



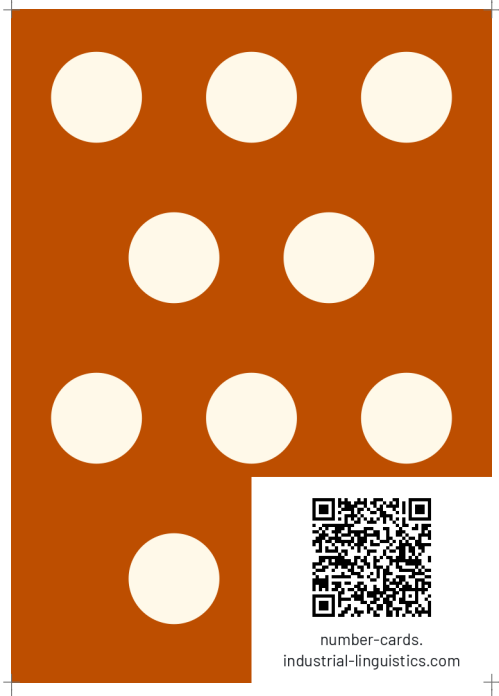
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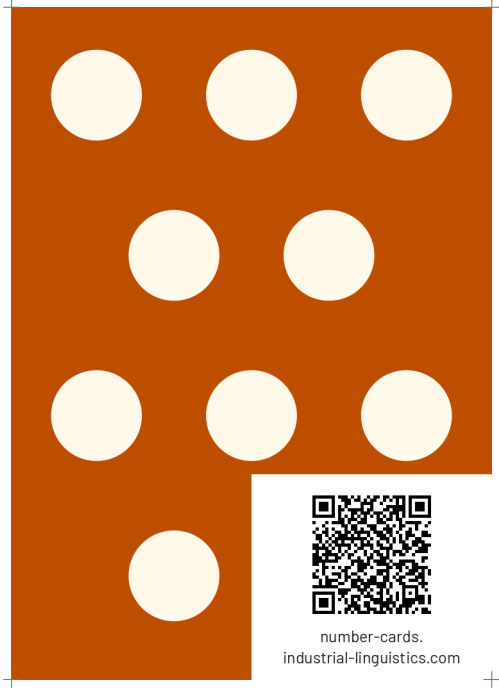
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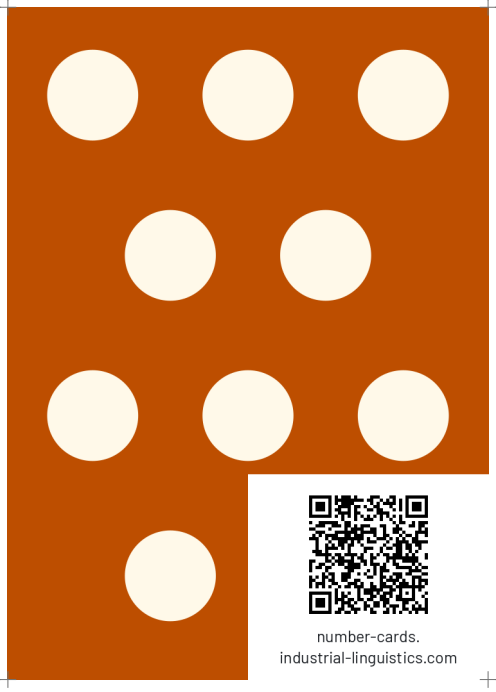
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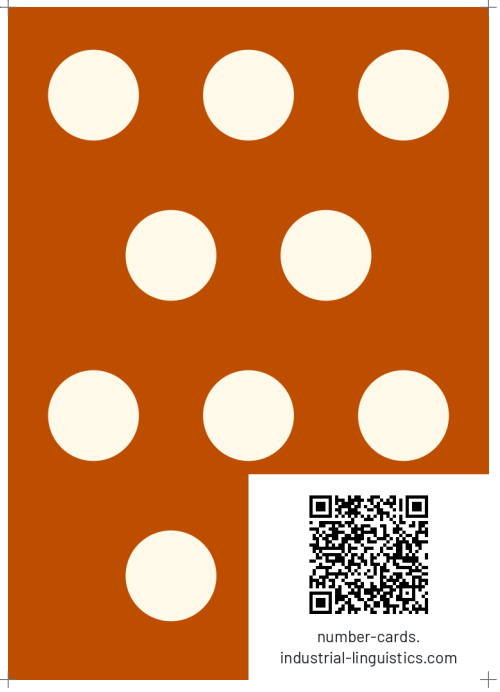
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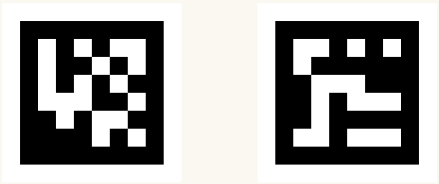


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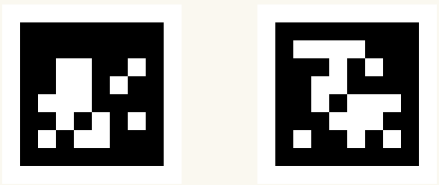
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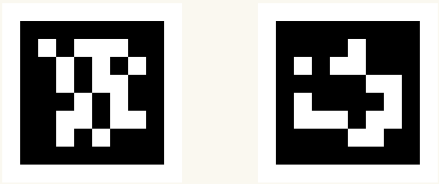


PERSON 2

5

Orange / R-P2-5

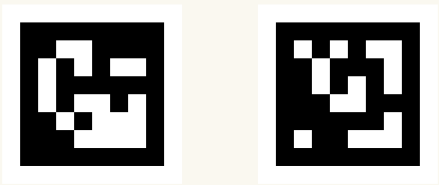




PERSON 3

1

Emerald / R-P3-1



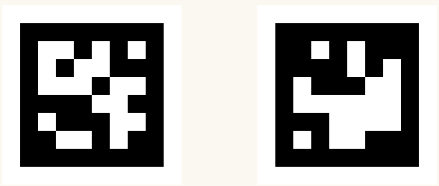


PERSON 3

2

Emerald / R-P3-2

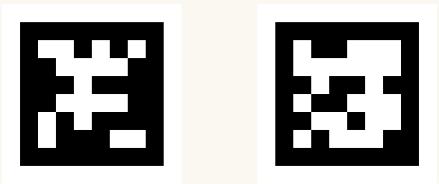


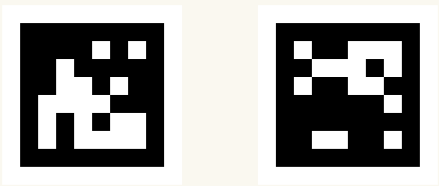


PERSON 3

3

Emerald / R-P3-3

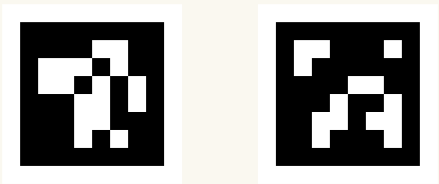


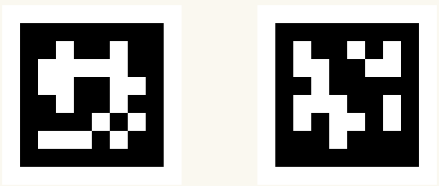


PERSON 3

4

Emerald / R-P3-4

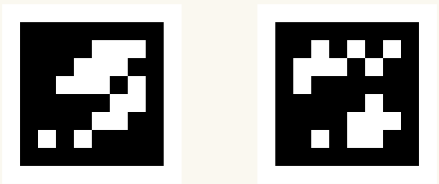


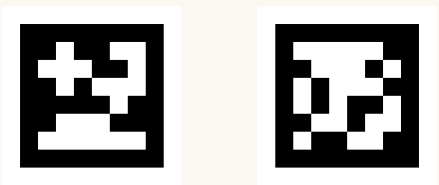


PERSON 3

5

Emerald / R-P3-5

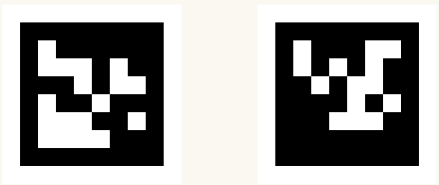


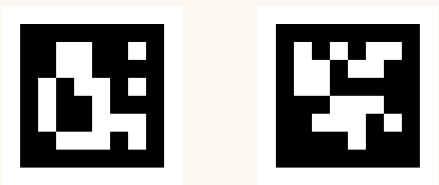


PERSON 4

1

Purple / R-P4-1

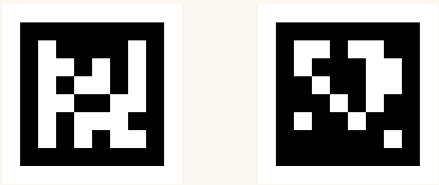


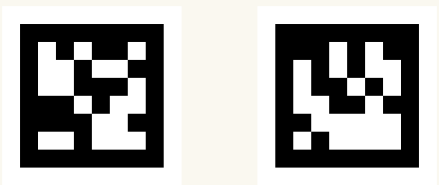


PERSON 4

2

Purple / R-P4-2

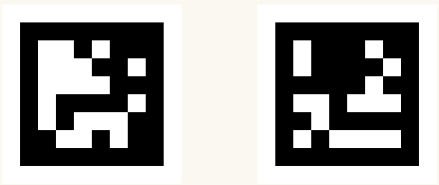


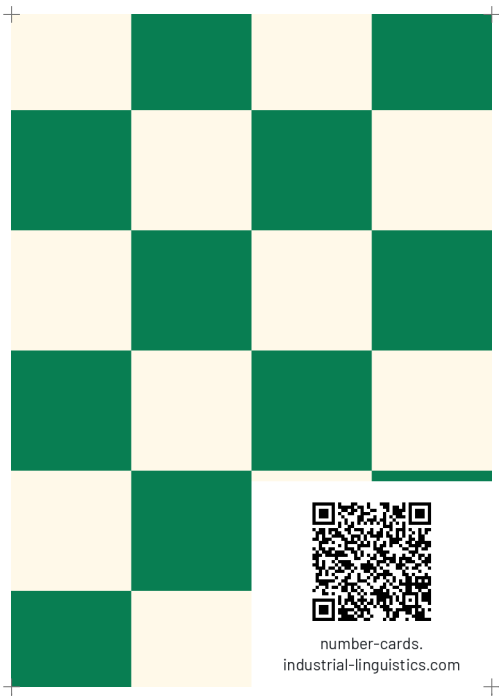


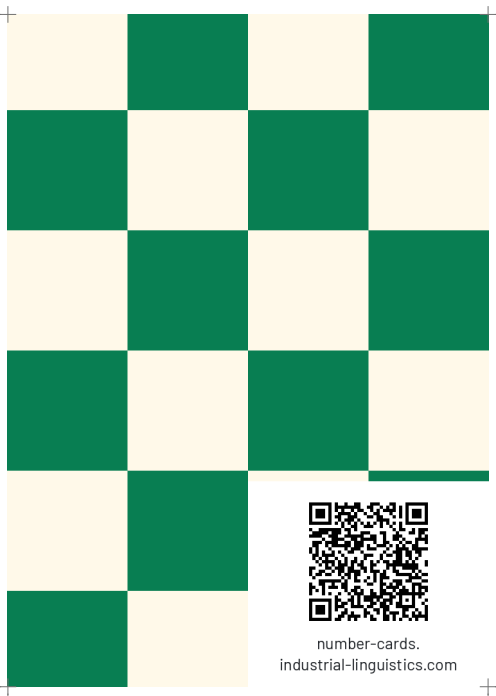
PERSON 4

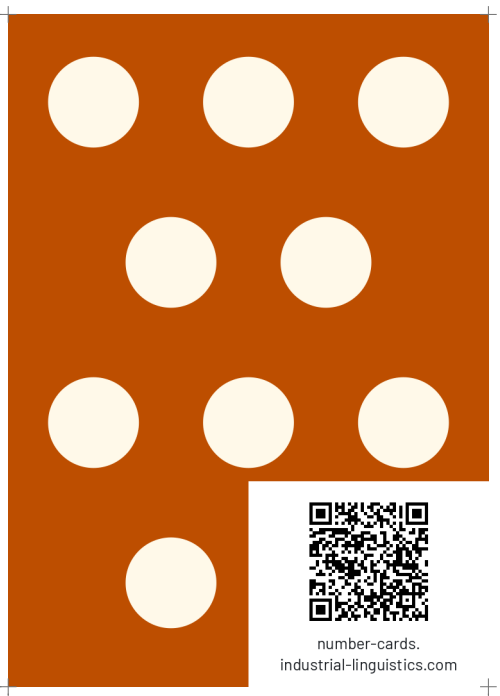
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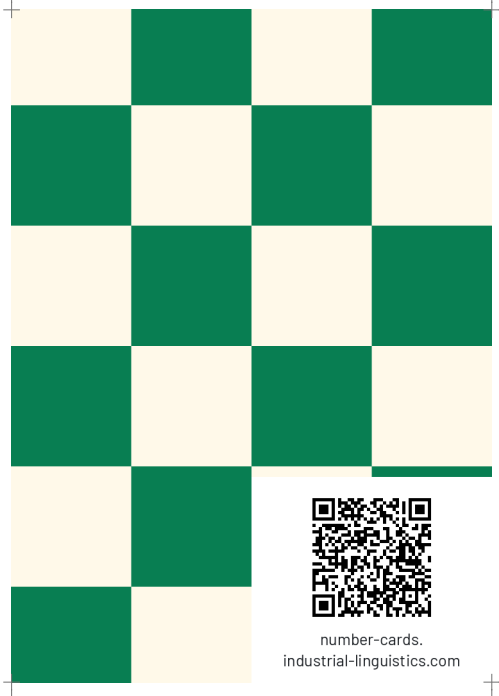
Purple / R-P4-3

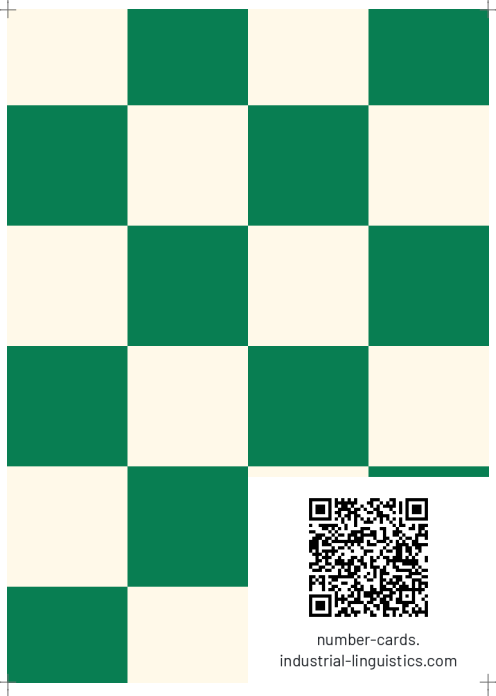


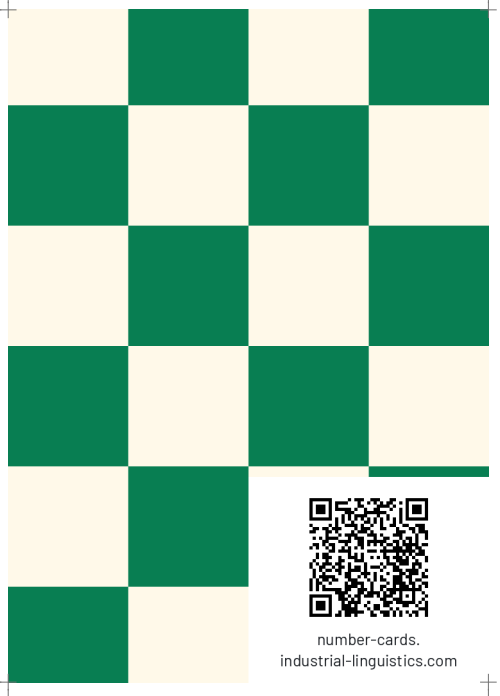


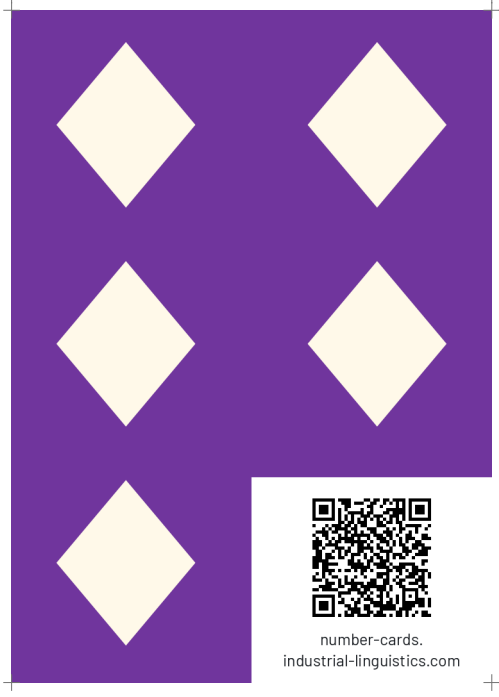


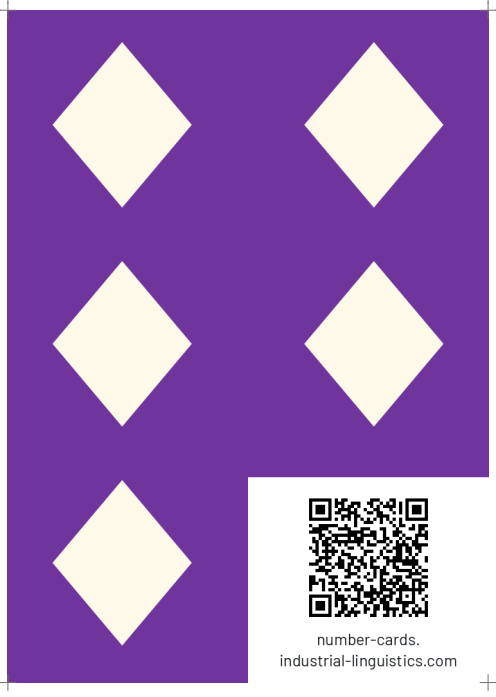


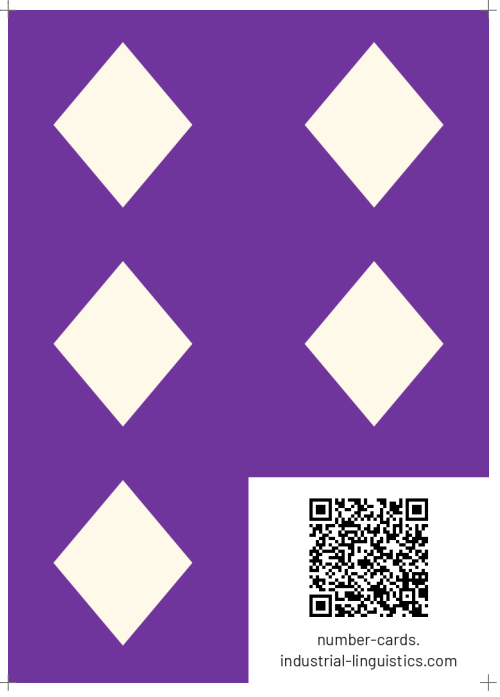












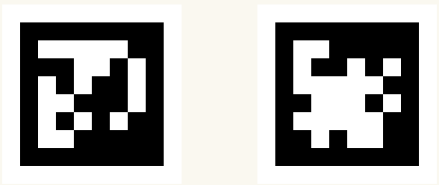
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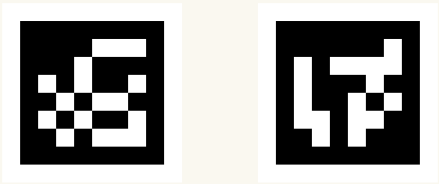


PERSON 4

4

Purple / R-P4-4

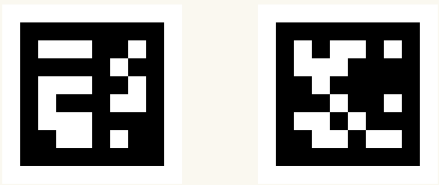




PERSON 4

5

Purple / R-P4-5

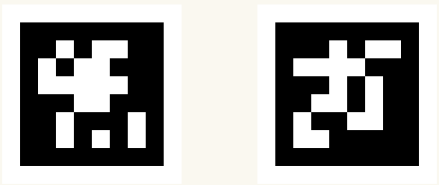


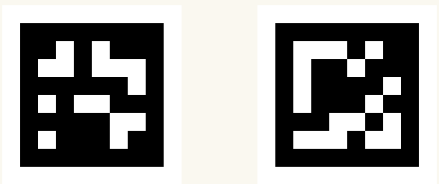


PERSON 5

1

Crimson / R-P5-1

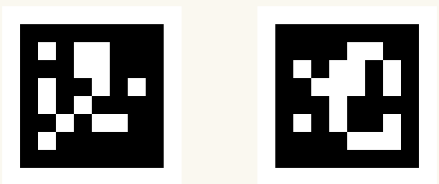


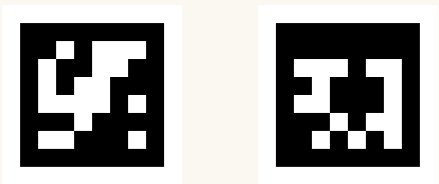


PERSON 5

2

Crimson / R-P5-2

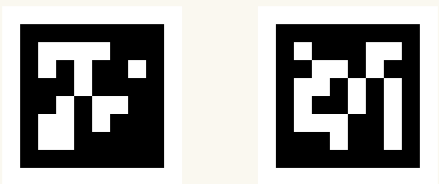


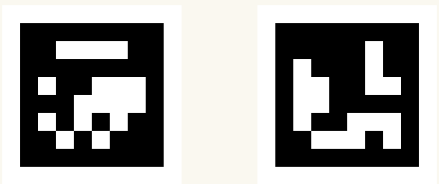


PERSON 5

3

Crimson / R-P5-3

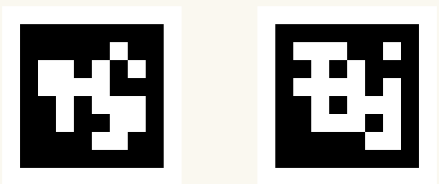




PERSON 5

4

Crimson / R-P5-4



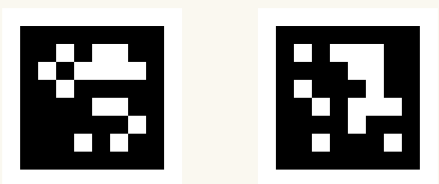


PERSON 5

5

Crimson / R-P5-5





PERSON 6

1

Teal / R-P6-1





PERSON 6

2

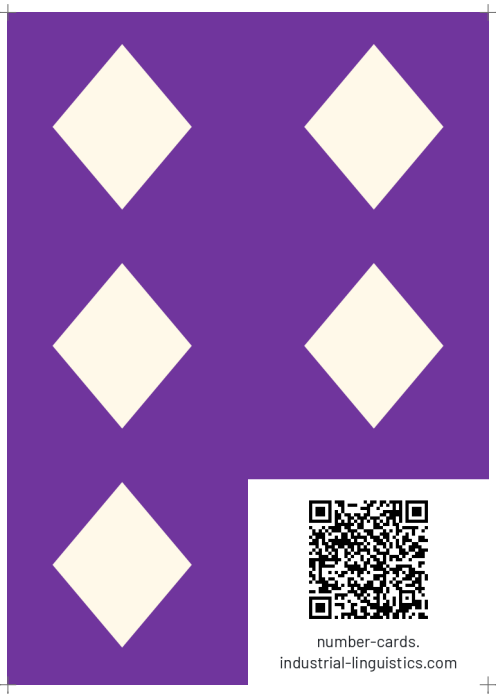
Teal / R-P6-2



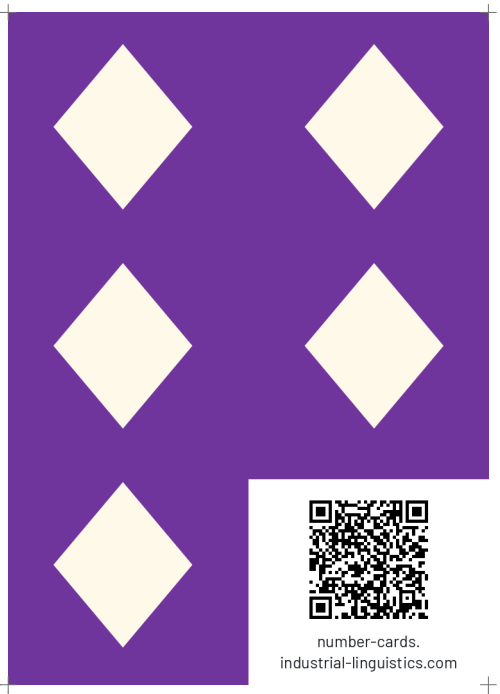
50 mm: measure before cutting



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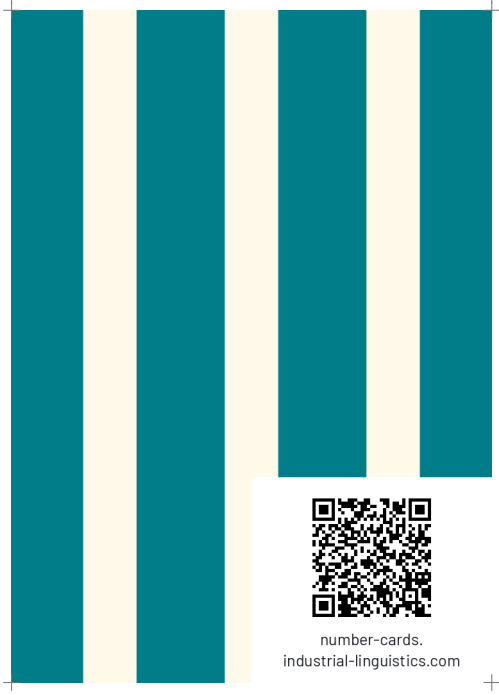
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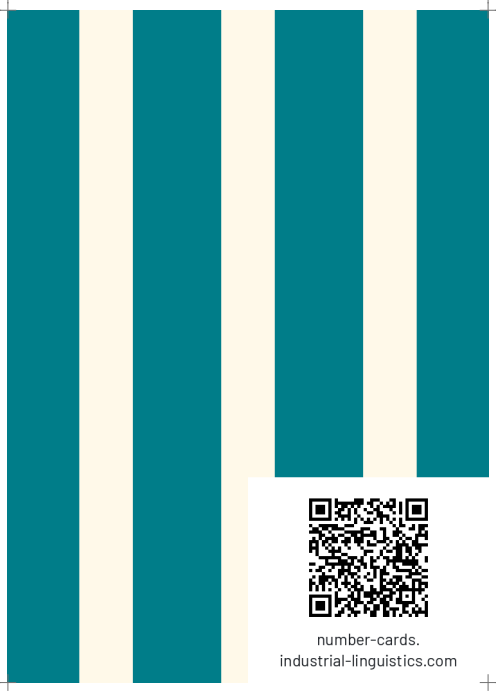
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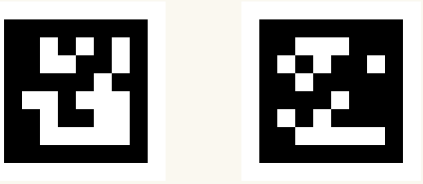
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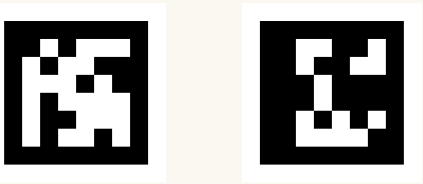


PERSON 6

3

Teal / R-P6-3

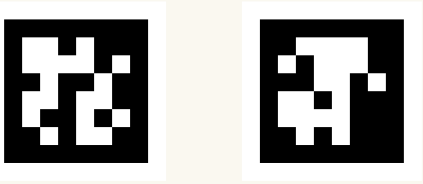


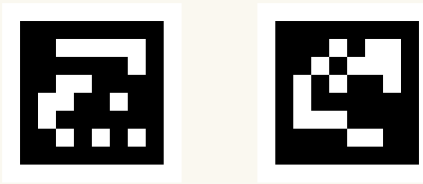


PERSON 6

4

Teal / R-P6-4

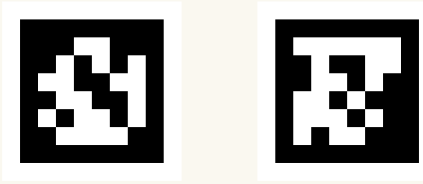


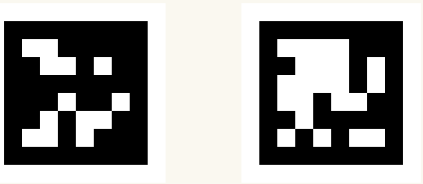


PERSON 6

5

Teal / R-P6-5

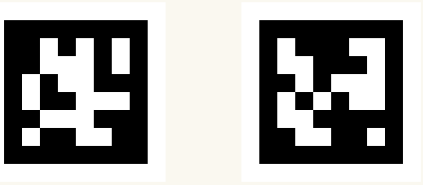


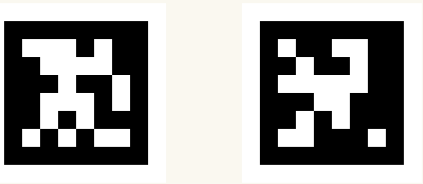


PERSON 7

1

Ochre / R-P7-1

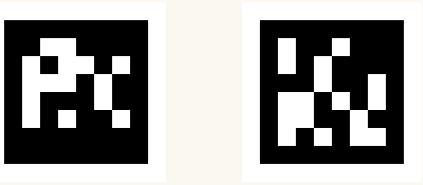


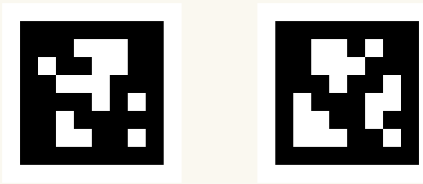


PERSON 7

2

Ochre / R-P7-2

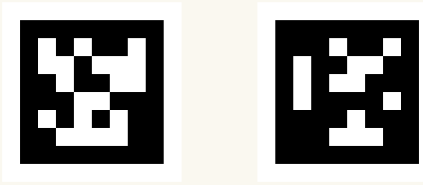


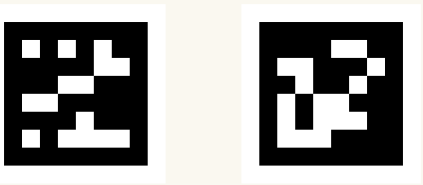


PERSON 7

3

Ochre / R-P7-3

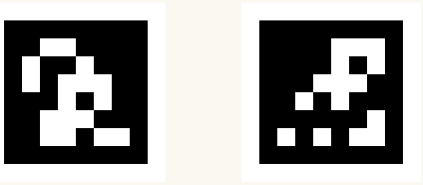


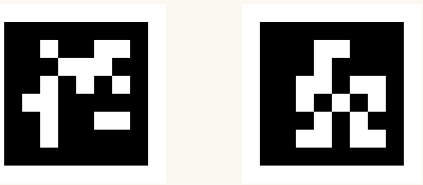


PERSON 7

4

Ochre / R-P7-4

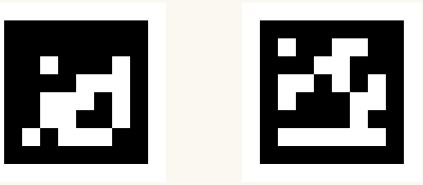


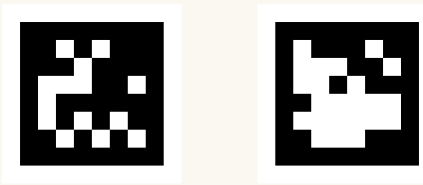


PERSON 7

5

Ochre / R-P7-5

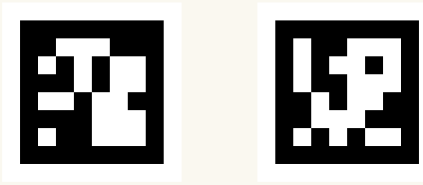




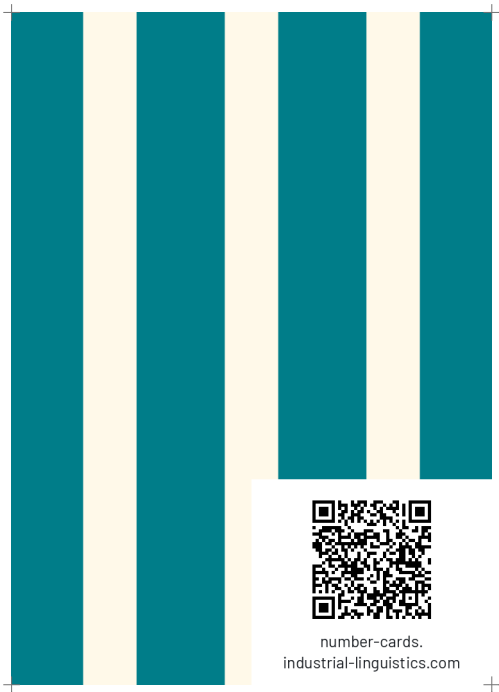
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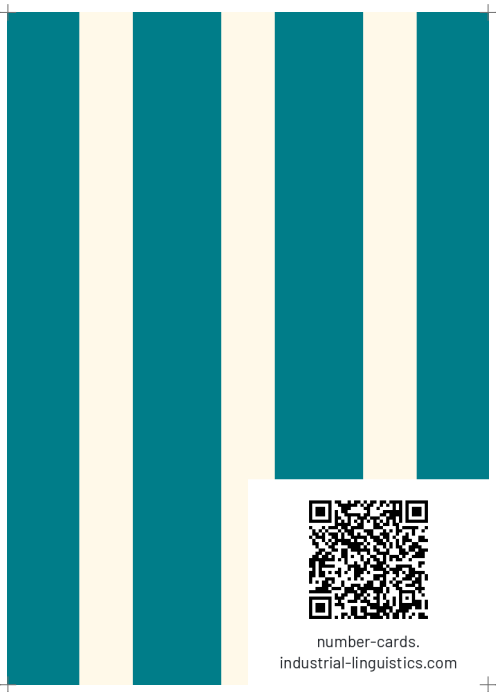
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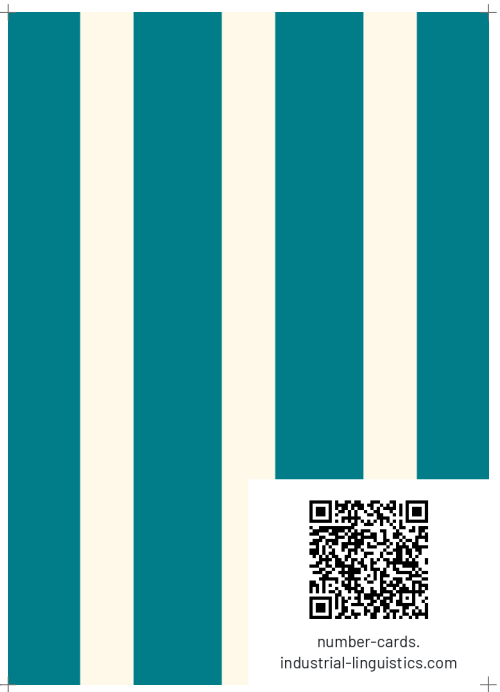
Magenta / R-P8-1



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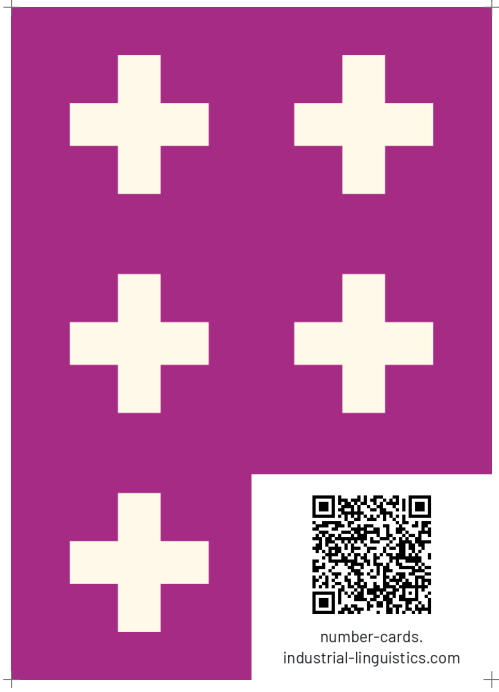
















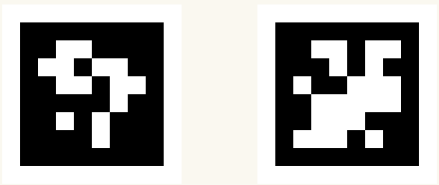
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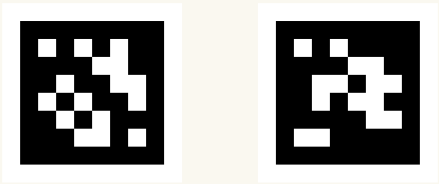


PERSON 8

2

Magenta / R-P8-2

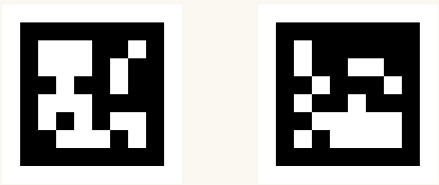




PERSON 8

3

Magenta / R-P8-3

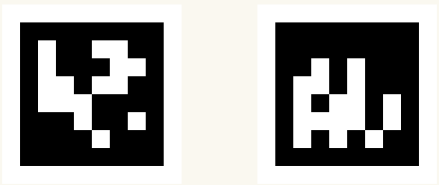


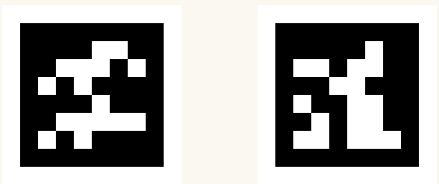


PERSON 8

4

Magenta / R-P8-4



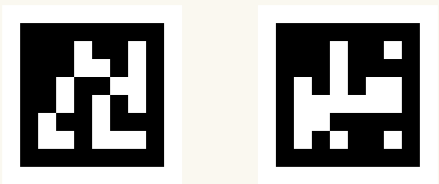


PERSON 8

5

Magenta / R-P8-5

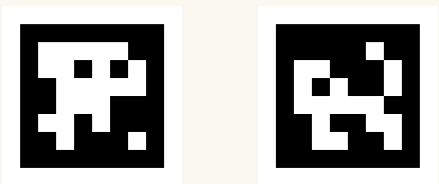


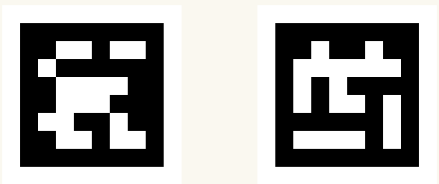


PERSON 9

1

Olive / R-P9-1

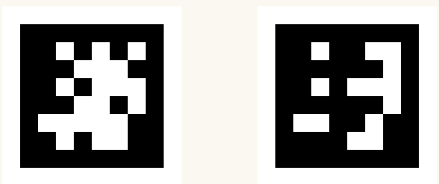


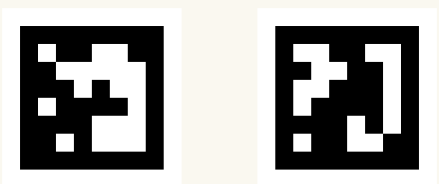


PERSON 9

2

Olive / R-P9-2

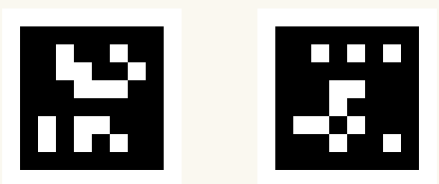


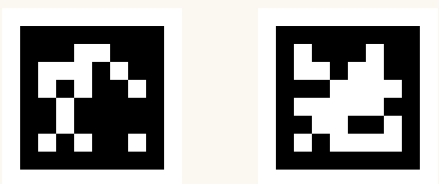


PERSON 9

3

Olive / R-P9-3

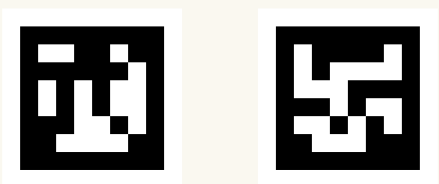


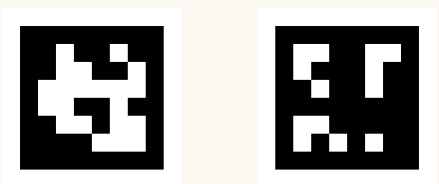


PERSON 9

4

Olive / R-P9-4

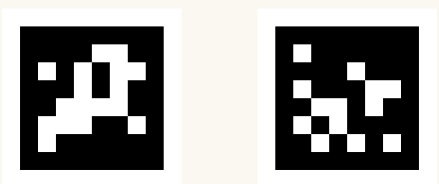


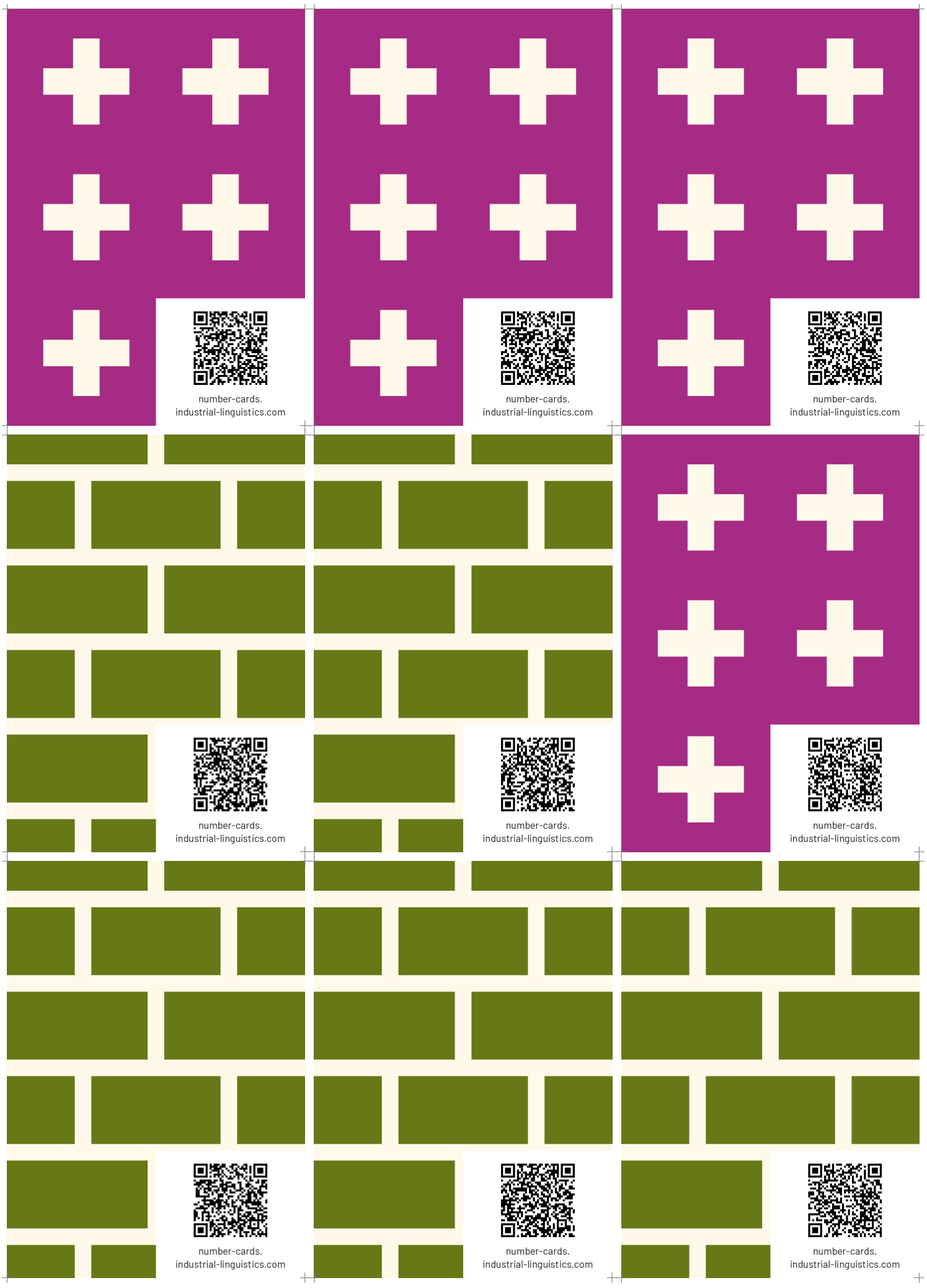


PERSON 9

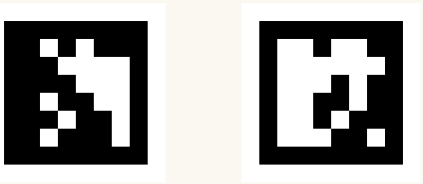
5

Olive / R-P9-5





50 mm: measure before cutting

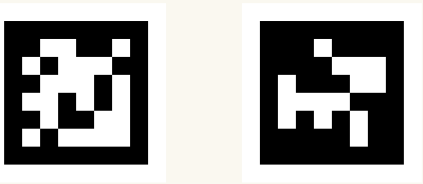


PERSON 10

1

Slate / R-P10-1

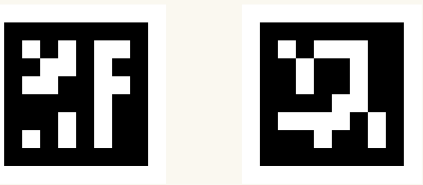


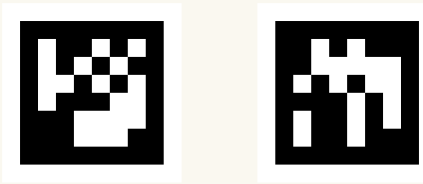


PERSON 10

2

Slate / R-P10-2

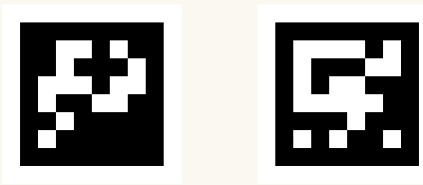


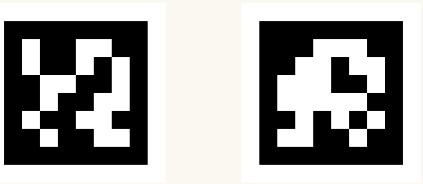


PERSON 10

3

Slate / R-P10-3

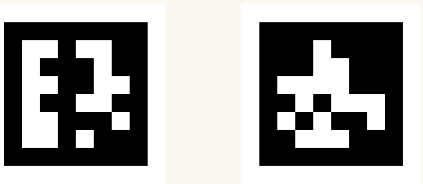


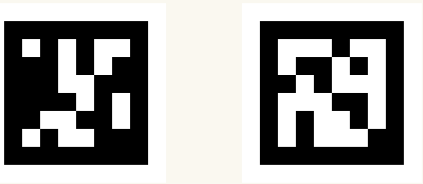


PERSON 10

4

Slate / R-P10-4

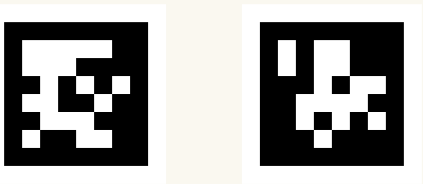


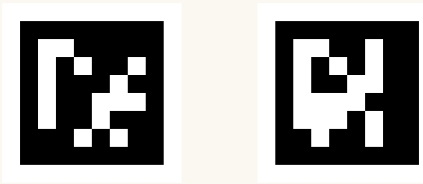


PERSON 10

5

Slate / R-P10-5

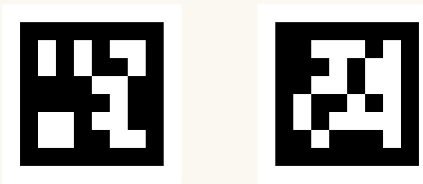


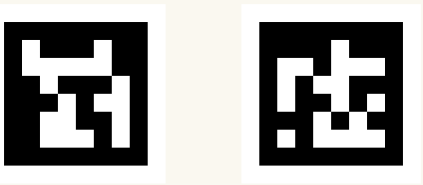


PERSON 11

1

Coral / R-P11-1

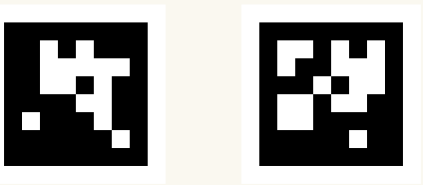


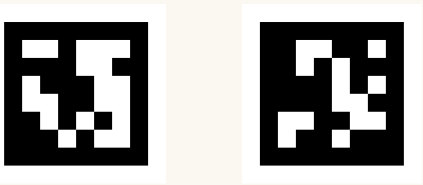


PERSON 11

2

Coral / R-P11-2

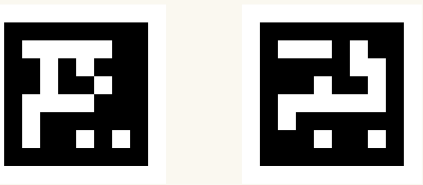


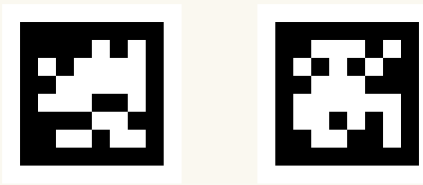


PERSON 11

3

Coral / R-P11-3

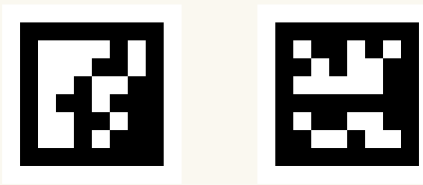




PERSON 11

4

Coral / R-P11-4



50 mm: measure before cutting



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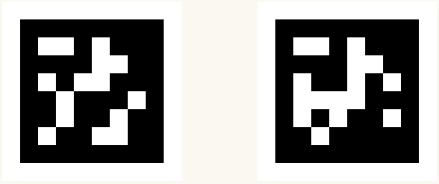
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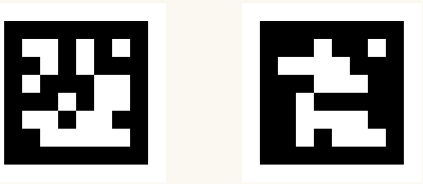


PERSON 11

5

Coral / R-P11-5

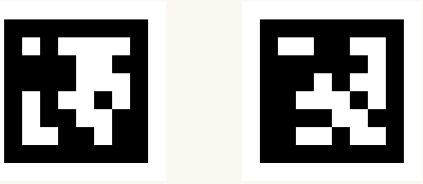




PERSON 12

1

Indigo / R-P12-1

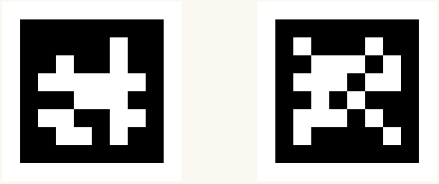




PERSON 12

2

Indigo / R-P12-2



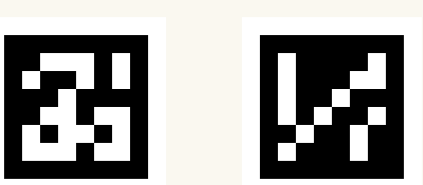


PERSON 12

3

Indigo / R-P12-3

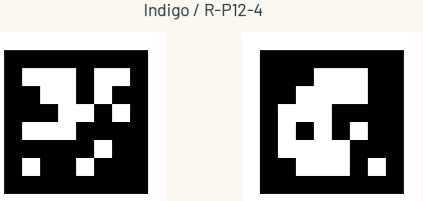




PERSON 12

4

Indigo / R-P12-4



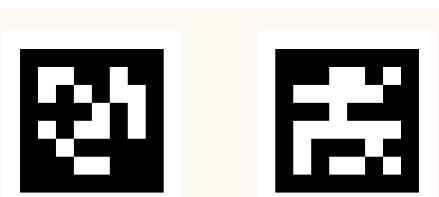


PERSON 12

5

Indigo / R-P12-5



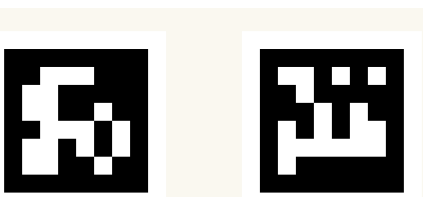


PERSON 13

1

Forest / R-P13-1



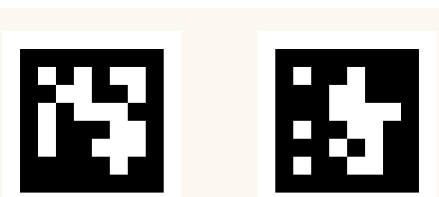


PERSON 13

2

Forest / R-P13-2



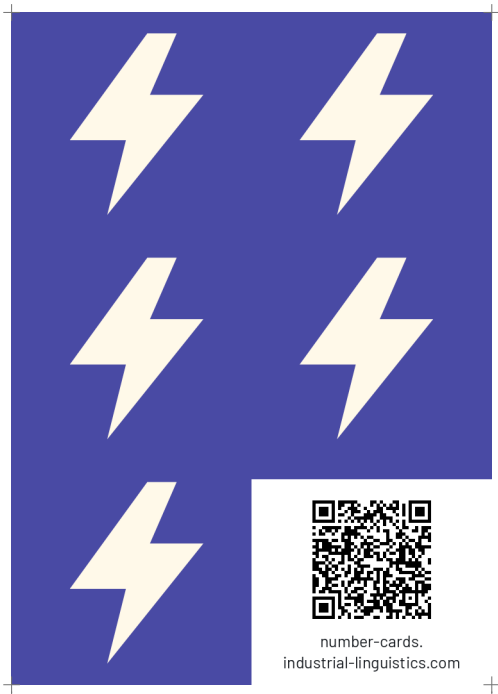


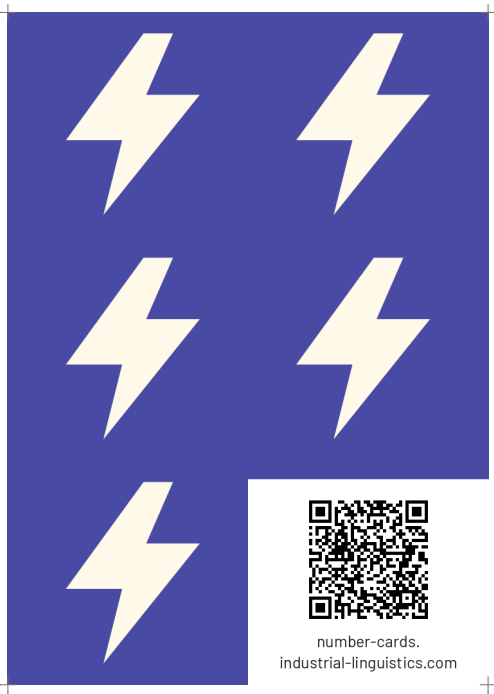
PERSON 13

3

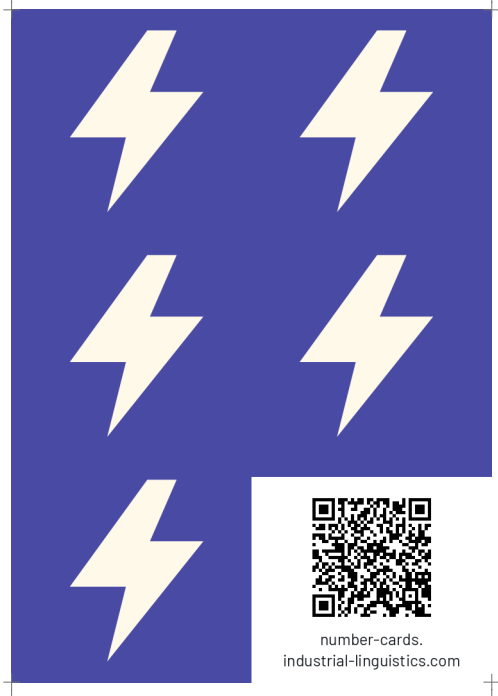
Forest / R-P13-3

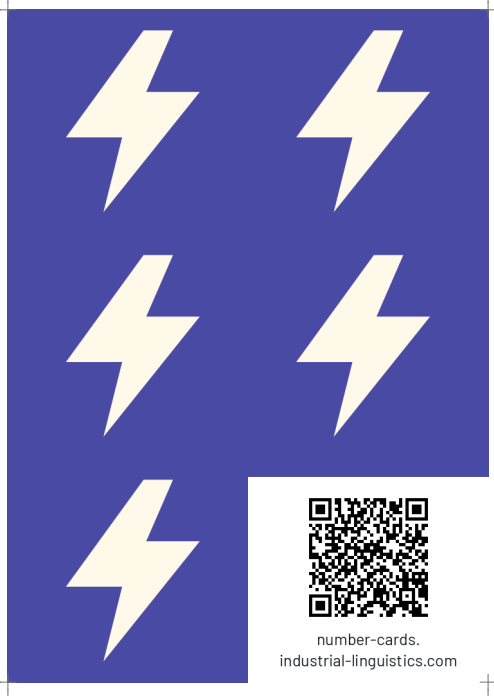


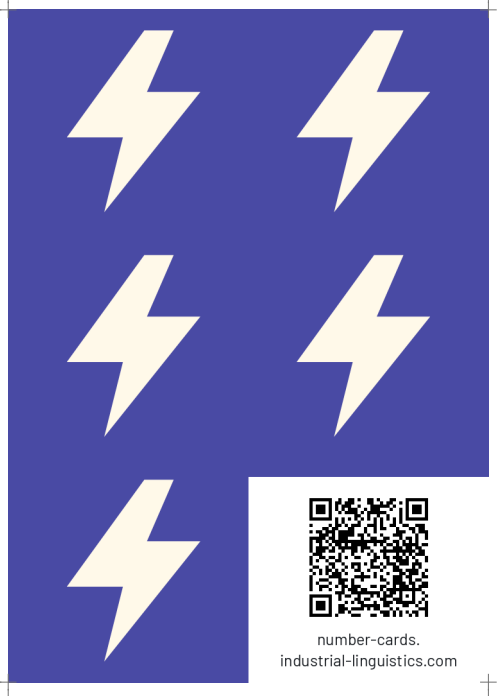










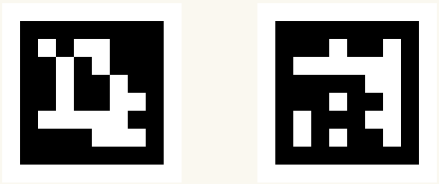








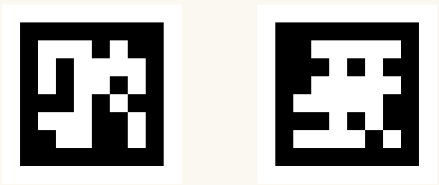
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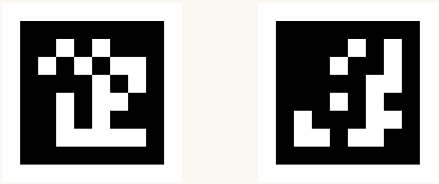


PERSON 13

4

Forest / R-P13-4

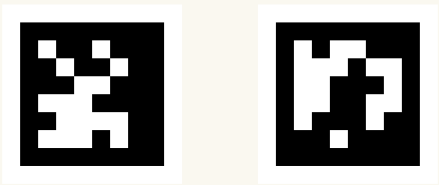


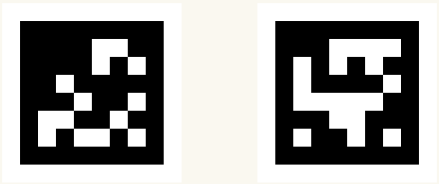


PERSON 13

5

Forest / R-P13-5



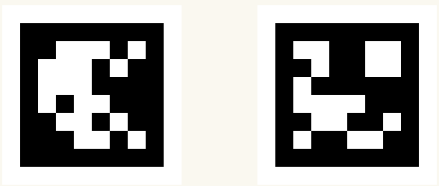


PERSON 14

1

Copper / R-P14-1

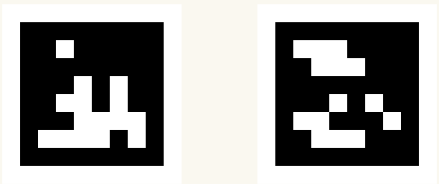


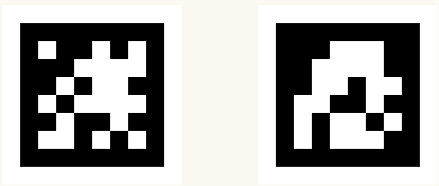


PERSON 14

2

Copper / R-P14-2

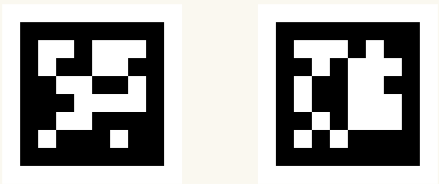


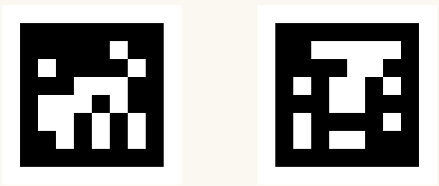


PERSON 14

3

Copper / R-P14-3

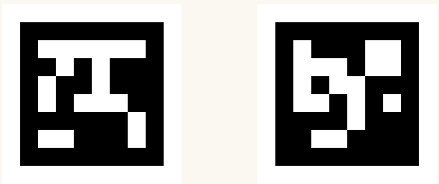


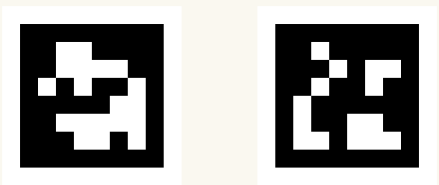


PERSON 14

4

Copper / R-P14-4

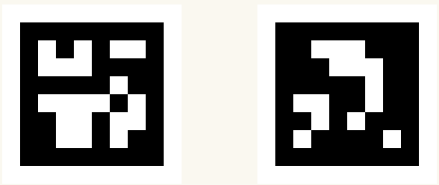


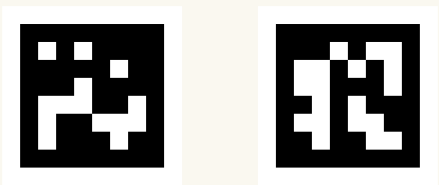


PERSON 14

5

Copper / R-P14-5

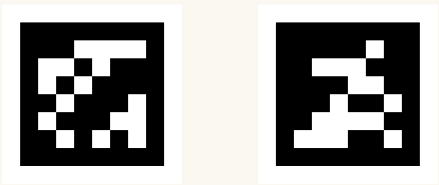




PERSON 15

1

Cerulean / R-P15-1

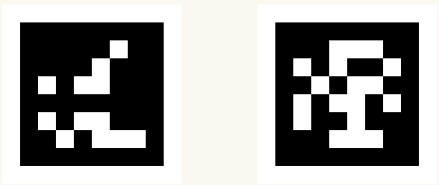




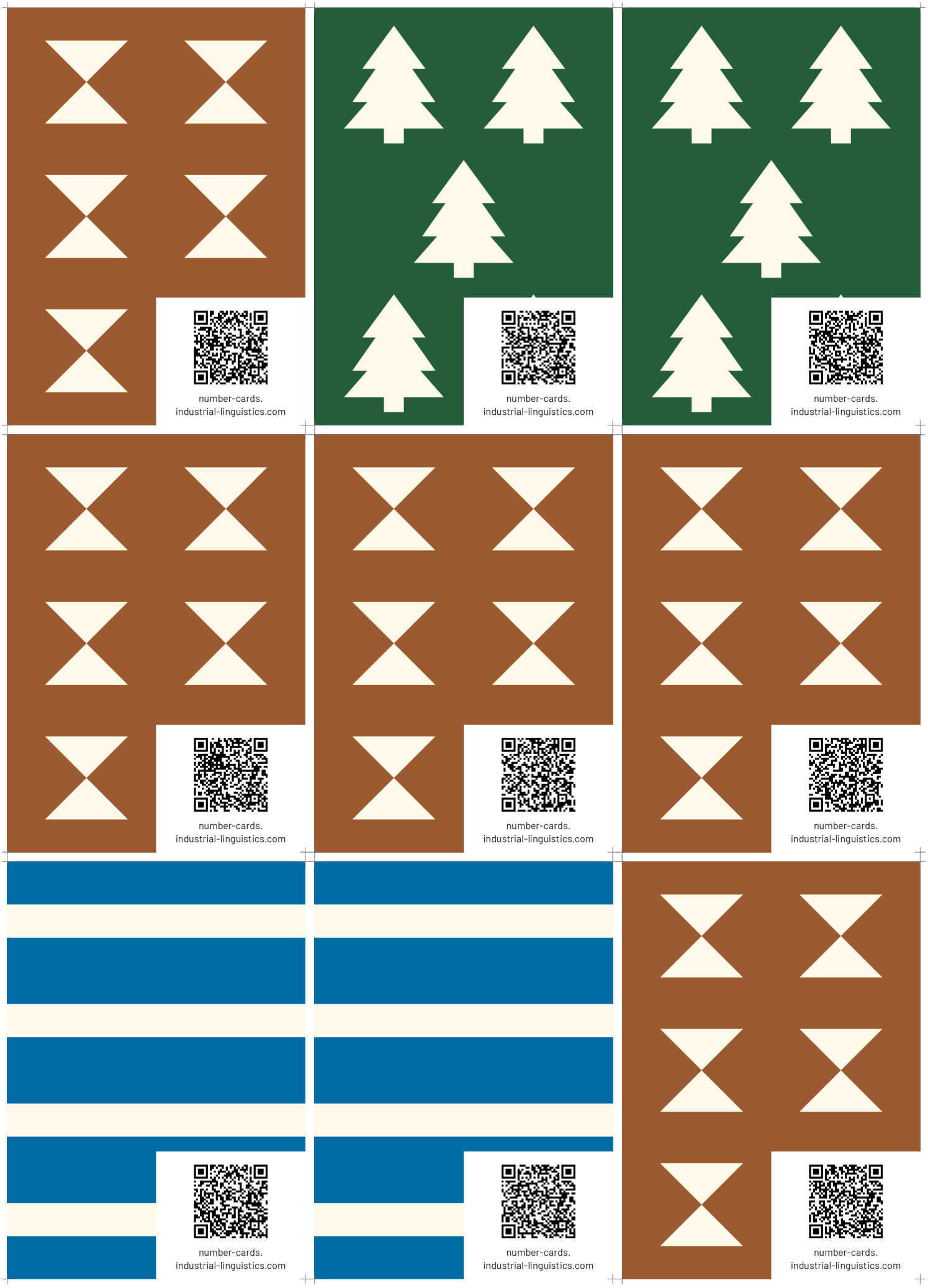
PERSON 15

2

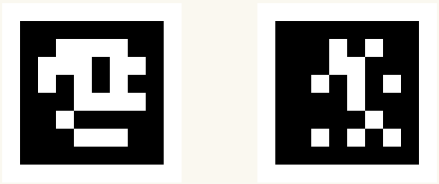
Cerulean / R-P15-2



50 mm: measure before cutting



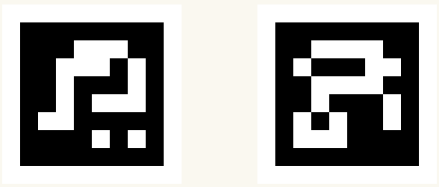
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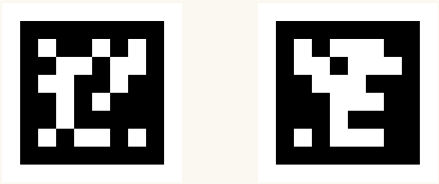


PERSON 15

3

Cerulean / R-P15-3

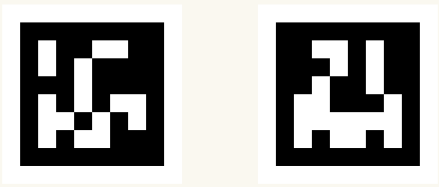


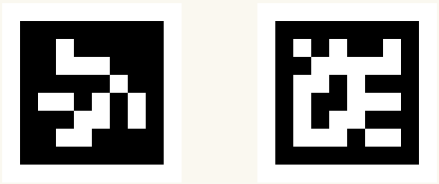


PERSON 15

4

Cerulean / R-P15-4

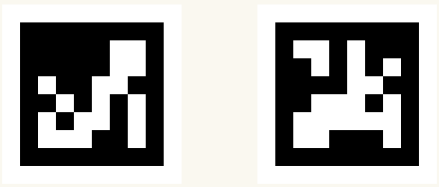




PERSON 15

5

Cerulean / R-P15-5

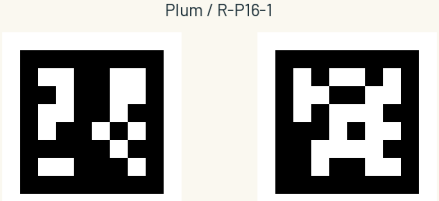


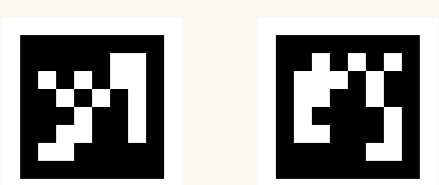


PERSON 16

1

Plum / R-P16-1

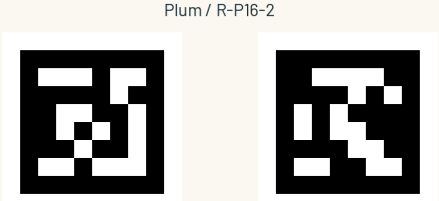




PERSON 16

2

Plum / R-P16-2

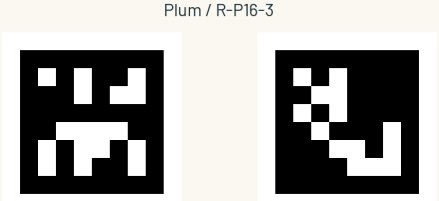


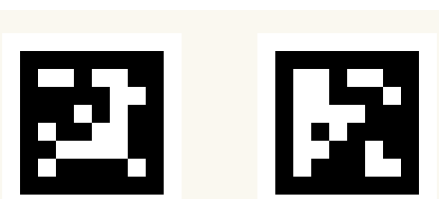


PERSON 16

3

Plum / R-P16-3

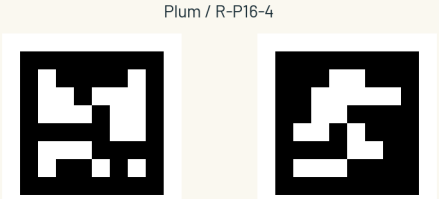


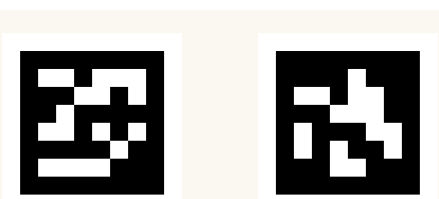


PERSON 16

4

Plum / R-P16-4

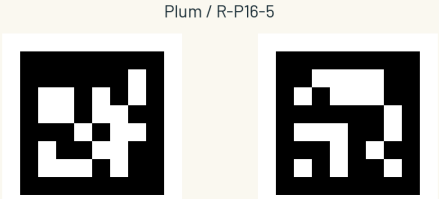


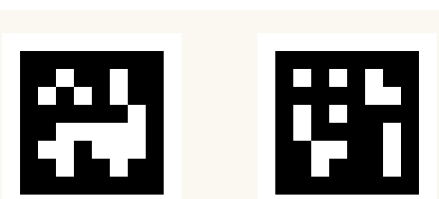


PERSON 16

5

Plum / R-P16-5

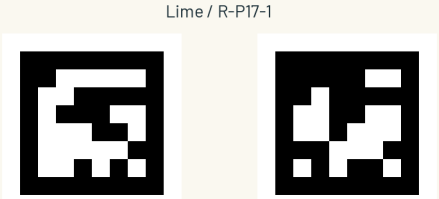




PERSON 17

1

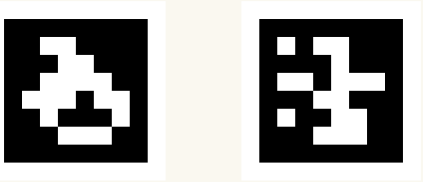
Lime / R-P17-1



50 mm: measure before cutting



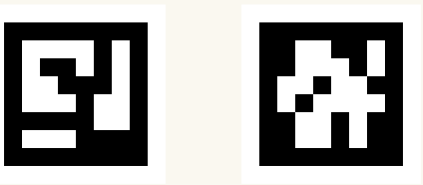
50 mm: measure before cutting

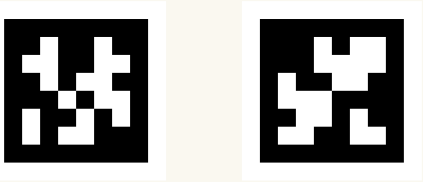


PERSON 17

2

Lime / R-P17-2

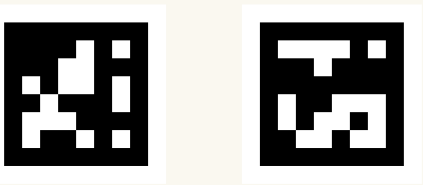


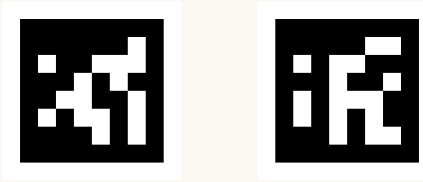


PERSON 17

3

Lime / R-P17-3

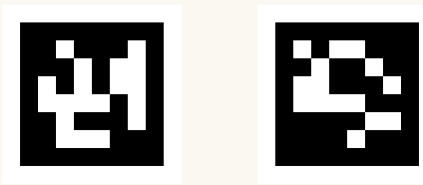




PERSON 17

4

Lime / R-P17-4

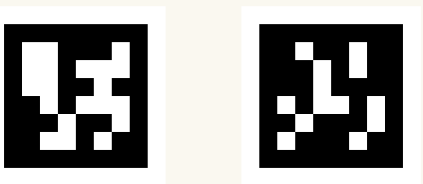


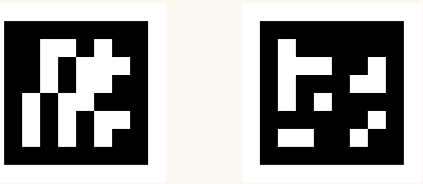


PERSON 17

5

Lime / R-P17-5

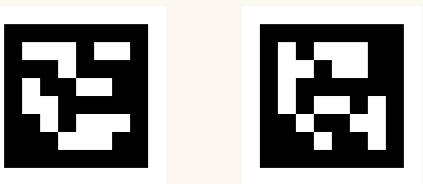


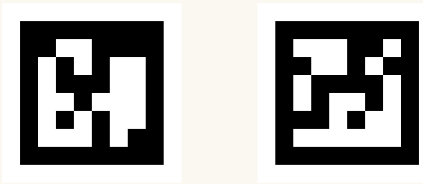


PERSON 18

1

Violet / R-P18-1

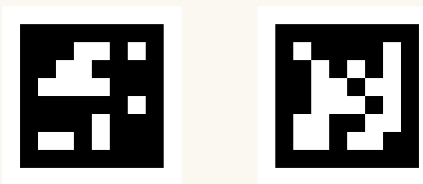


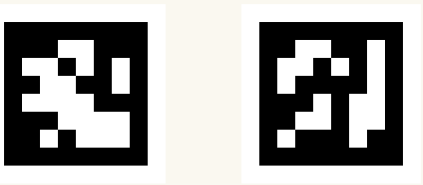


PERSON 18

2

Violet / R-P18-2

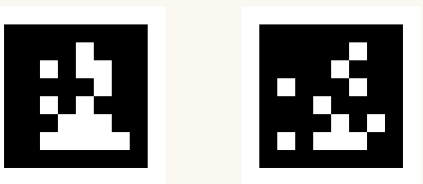


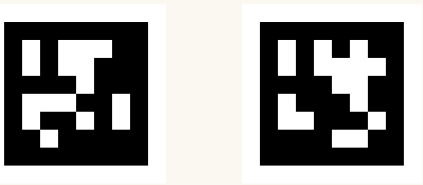


PERSON 18

3

Violet / R-P18-3

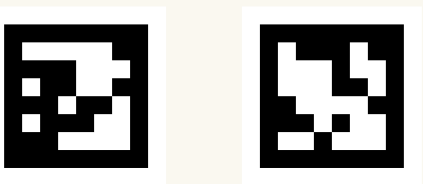




PERSON 18

4

Violet / R-P18-4

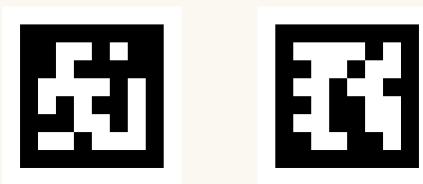


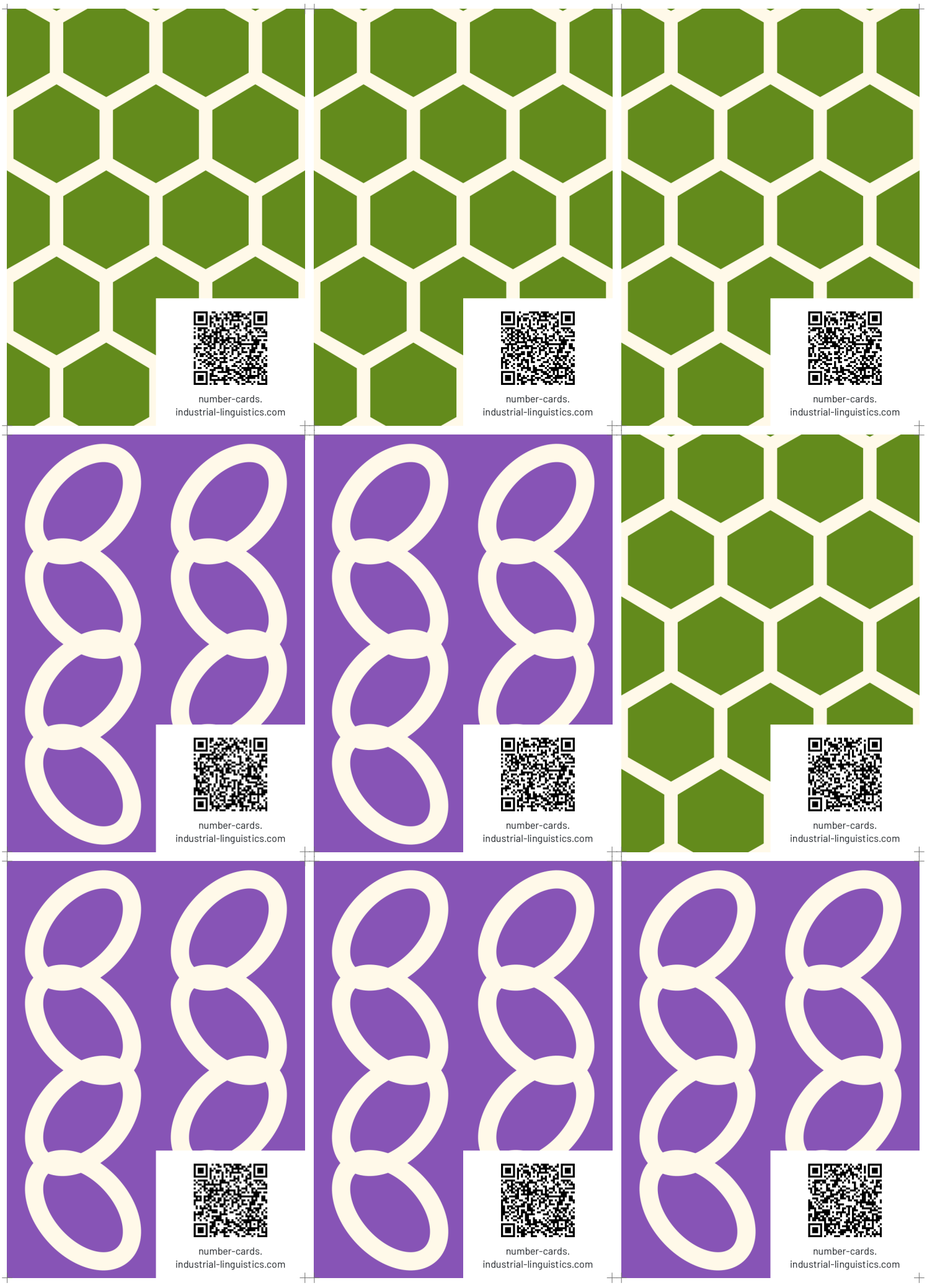


PERSON 18

5

Violet / R-P18-5





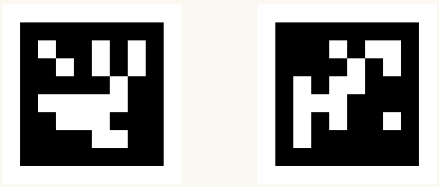
50 mm: measure before cutting



PERSON 19

1

Turquoise / R-P19-1

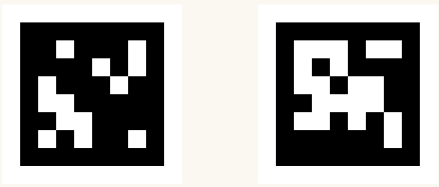


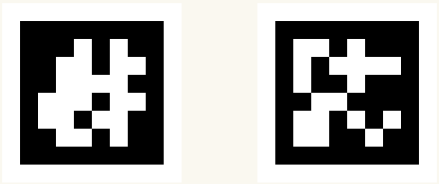


PERSON 19

2

Turquoise / R-P19-2

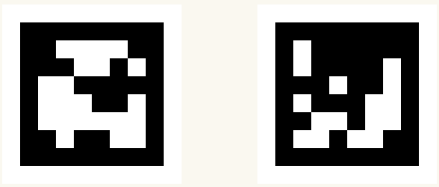


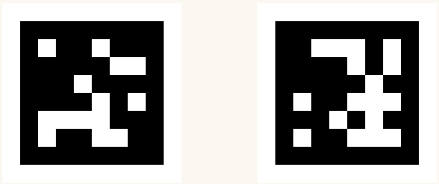


PERSON 19

3

Turquoise / R-P19-3

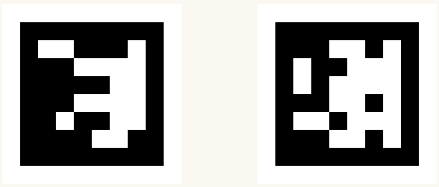


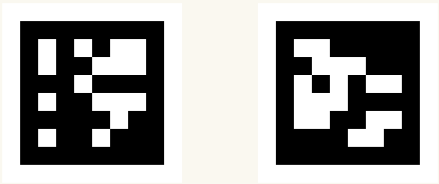


PERSON 19

4

Turquoise / R-P19-4

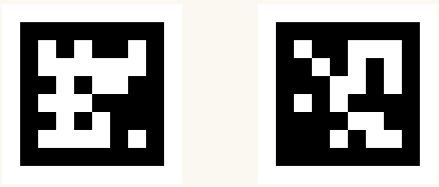


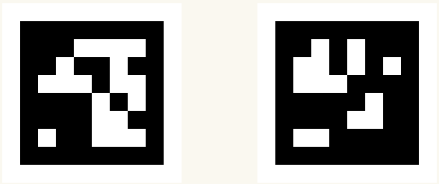


PERSON 19

5

Turquoise / R-P19-5

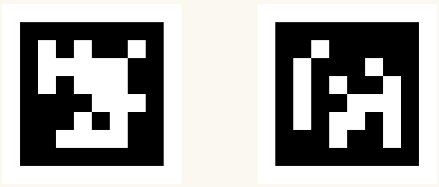


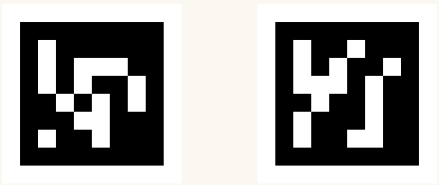


PERSON 20

1

Maroon / R-P20-1

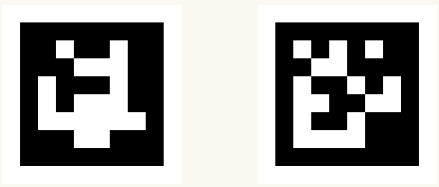


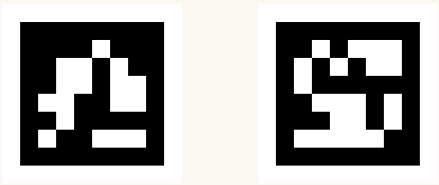


PERSON 20

2

Maroon / R-P20-2

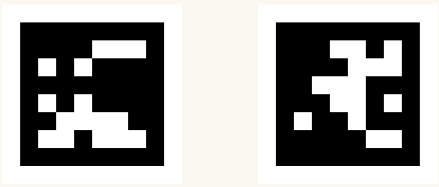


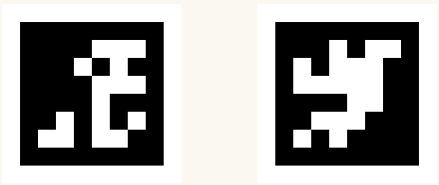


PERSON 20

3

Maroon / R-P20-3

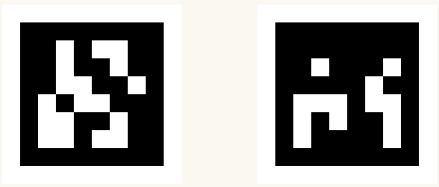




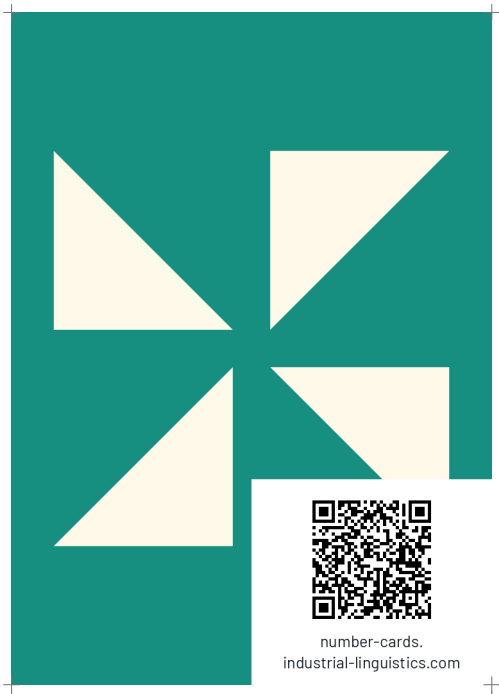
PERSON 20

4

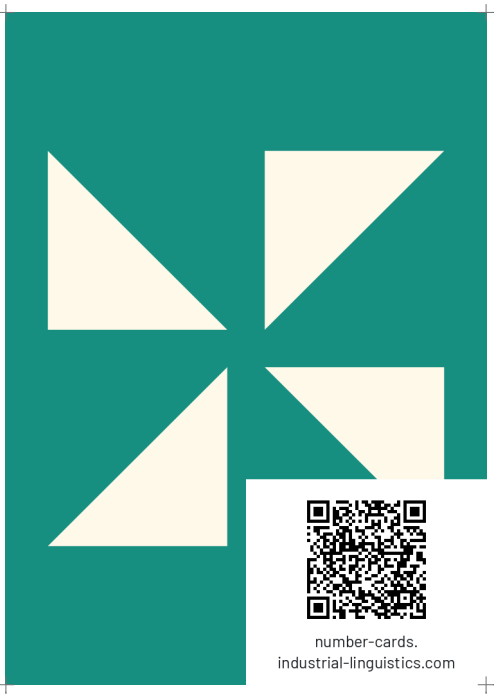
Maroon / R-P20-4



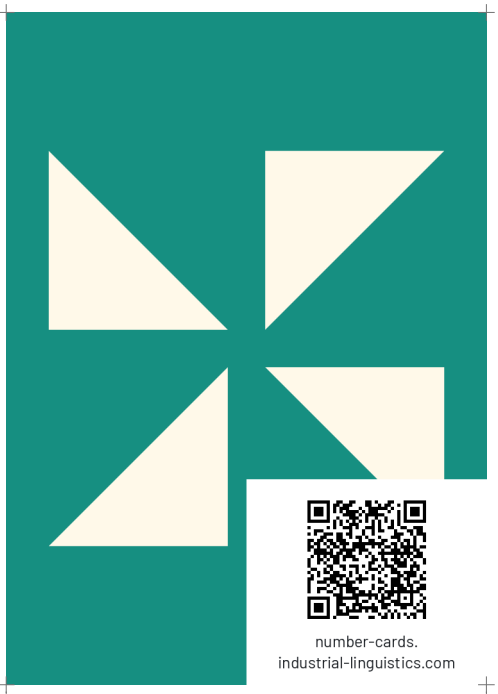
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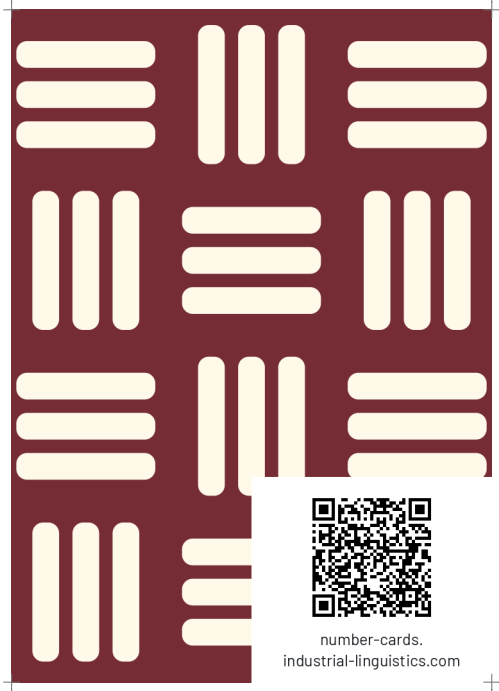
number-cards.
industrial-linguistics.com



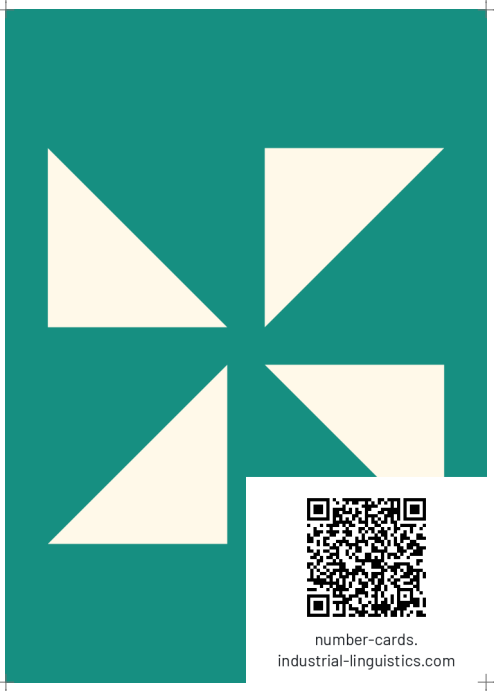
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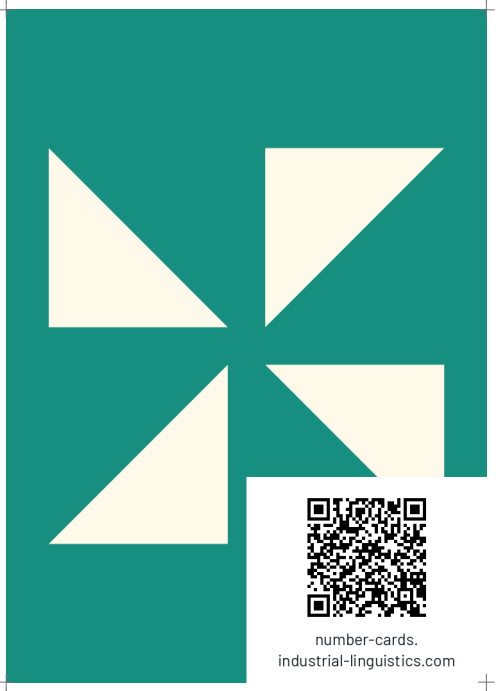
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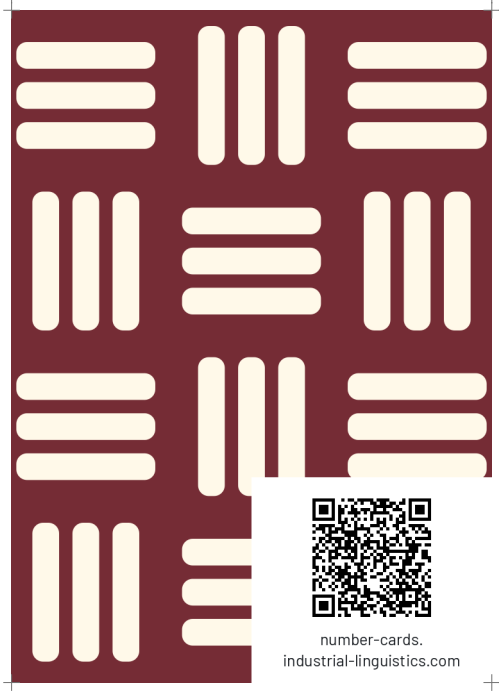
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industrial-linguistics.com



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industrial-linguistics.com



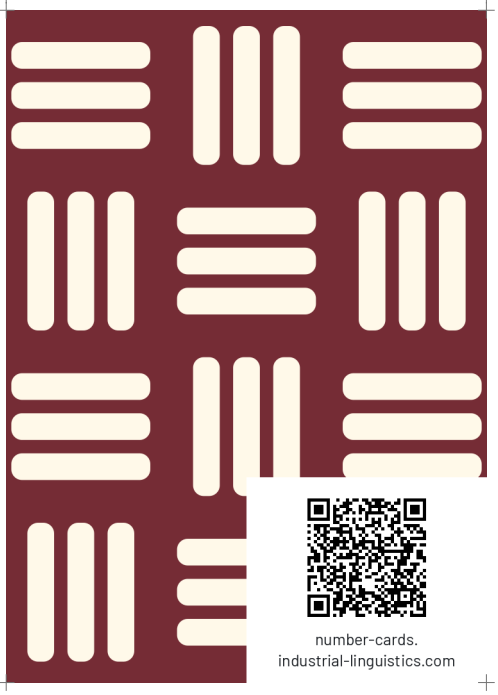
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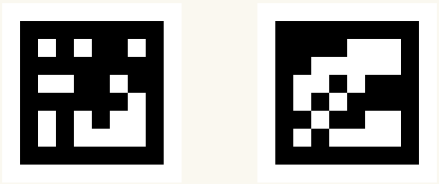


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industrial-linguistics.com



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50 mm: measure before cutting

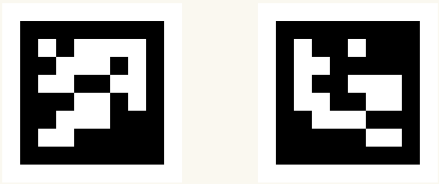


PERSON 20

5

Maroon / R-P20-5

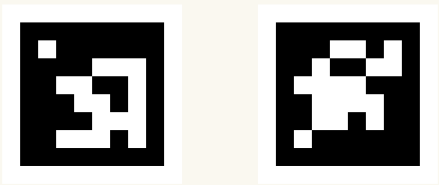


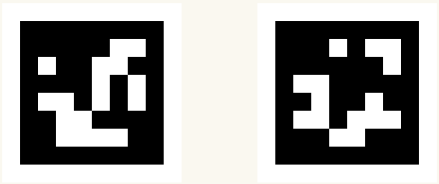


PERSON 21

1

Steel blue / R-P21-1



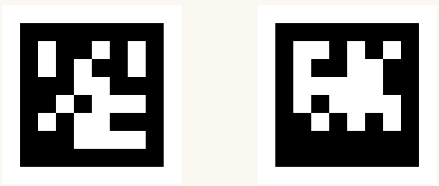


PERSON 21

2

Steel blue / R-P21-2

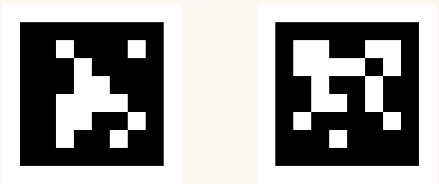


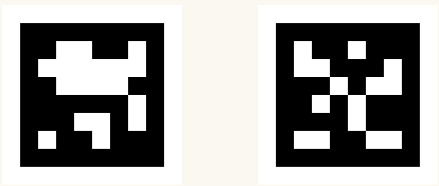


PERSON 21

3

Steel blue / R-P21-3

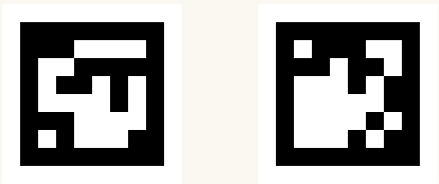




PERSON 21

4

Steel blue / R-P21-4

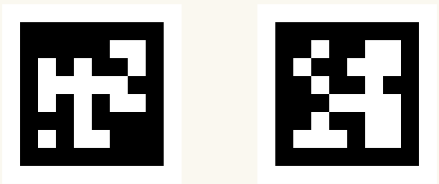


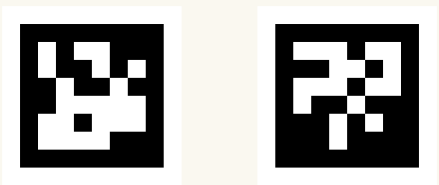


PERSON 21

5

Steel blue / R-P21-5

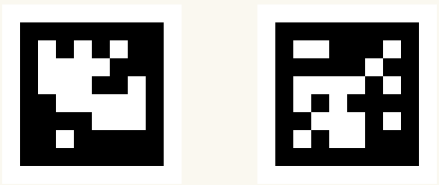


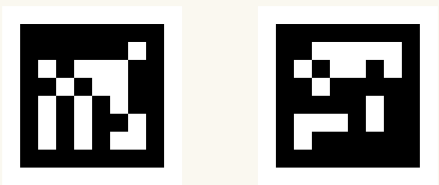


PERSON 22

1

Burnt orange / R-P22-1

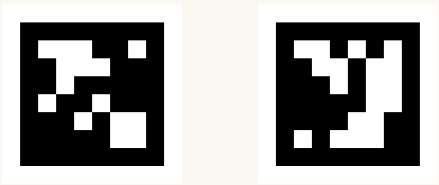


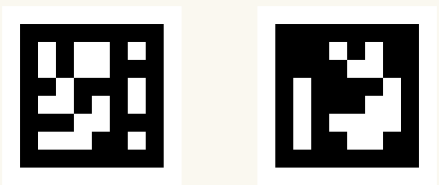


PERSON 22

2

Burnt orange / R-P22-2

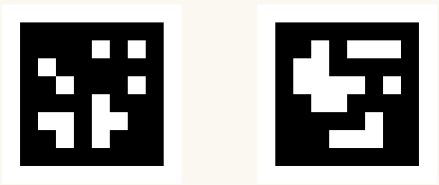




PERSON 22

3

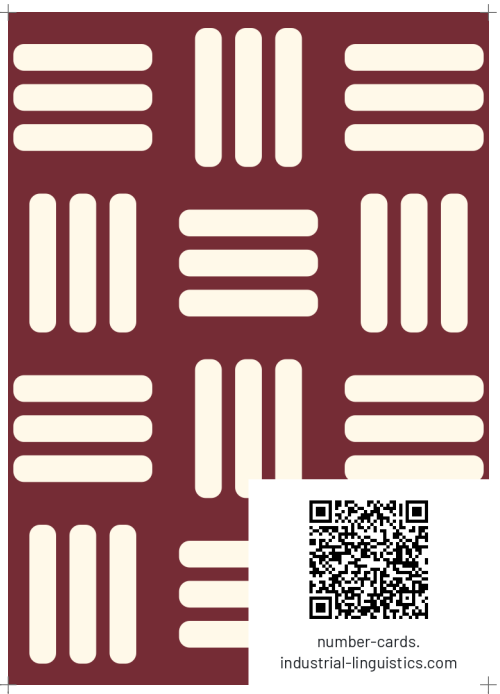
Burnt orange / R-P22-3



50 mm: measure before cutting







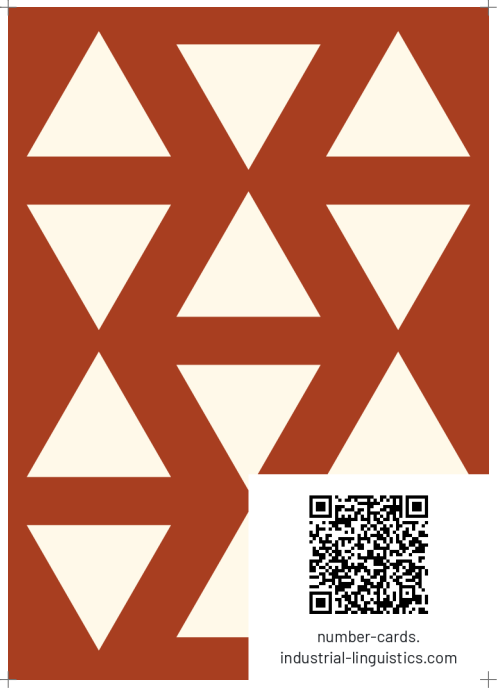




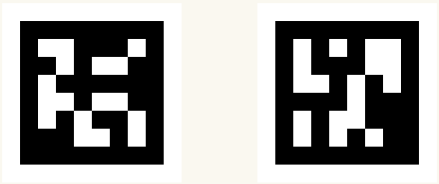








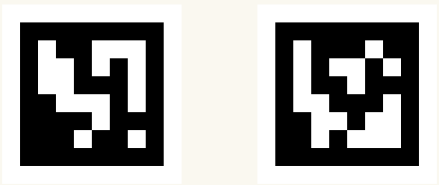
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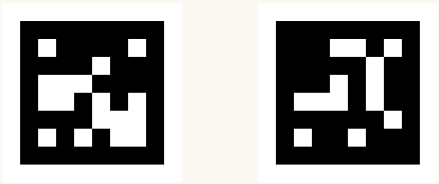


PERSON 22

4

Burnt orange / R-P22-4

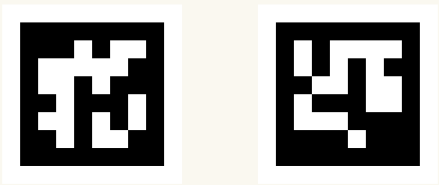


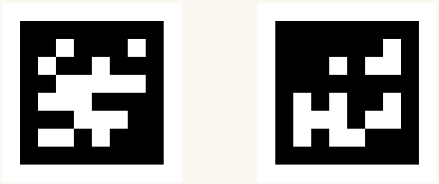


PERSON 22

5

Burnt orange / R-P22-5

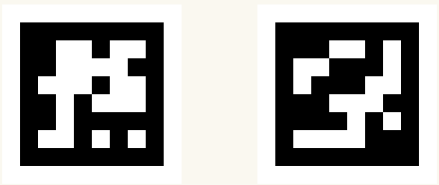




PERSON 23

1

Moss / R-P23-1

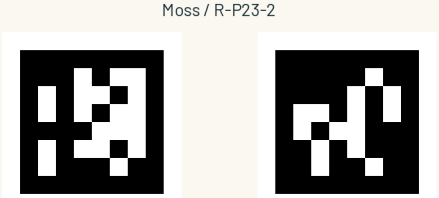


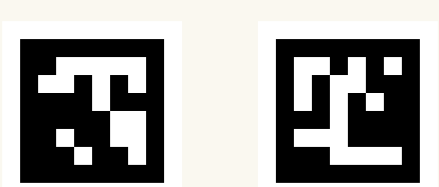


PERSON 23

2

Moss / R-P23-2



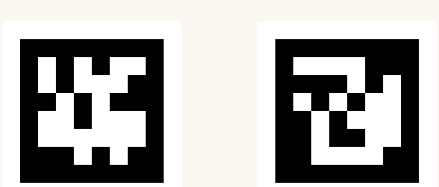


PERSON 23

3

Moss / R-P23-3

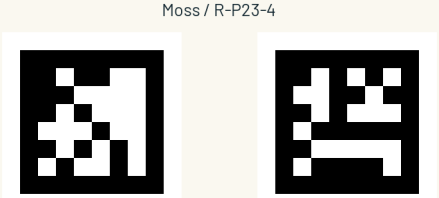


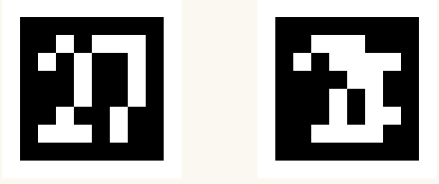


PERSON 23

4

Moss / R-P23-4

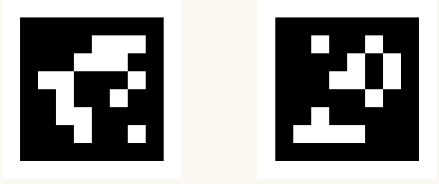


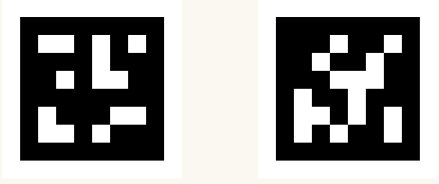


PERSON 23

5

Moss / R-P23-5

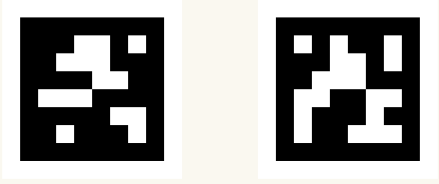


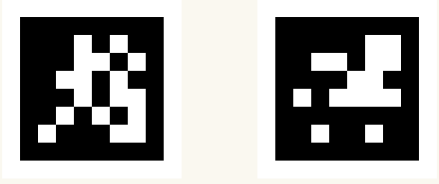


PERSON 24

1

Rose / R-P24-1

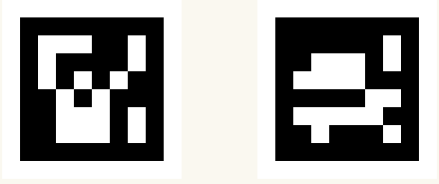


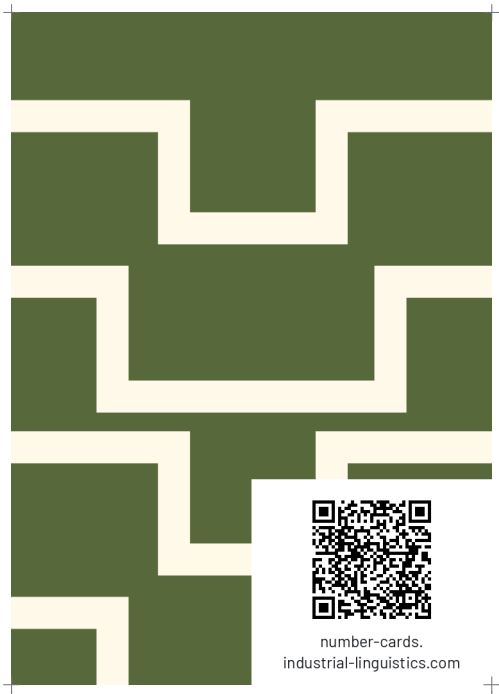


PERSON 24

2

Rose / R-P24-2





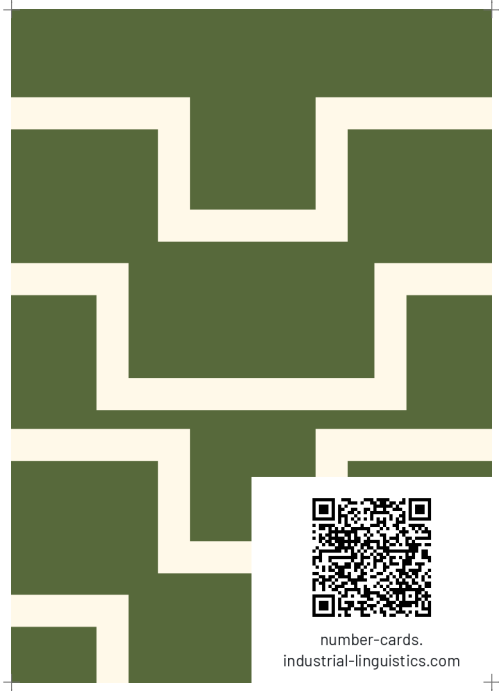
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industrial-linguistics.com



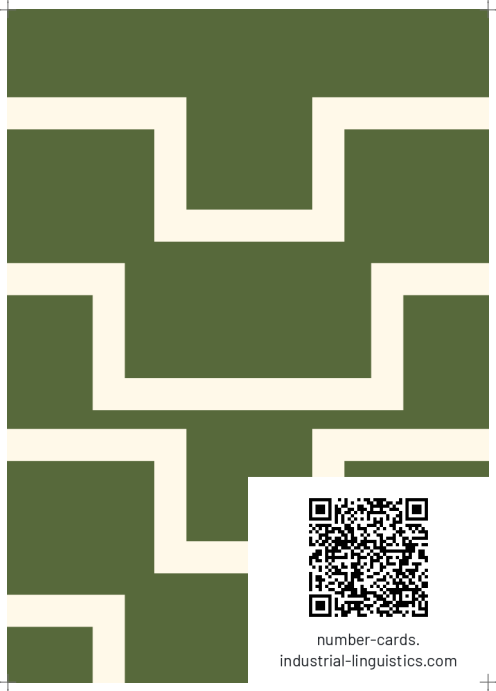
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industrial-linguistics.com



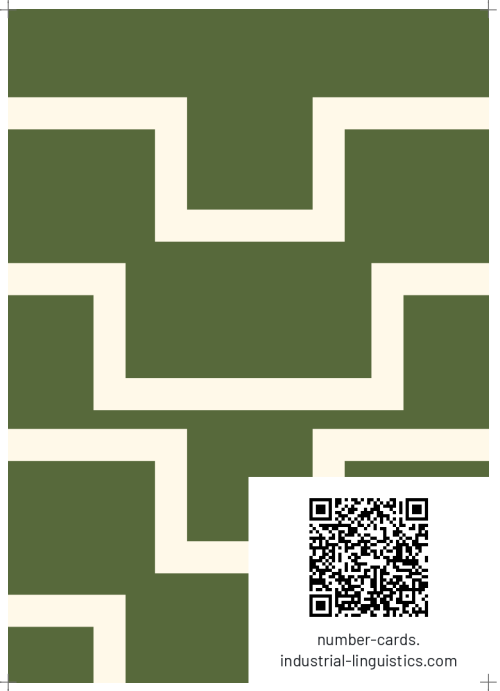
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industrial-linguistics.com



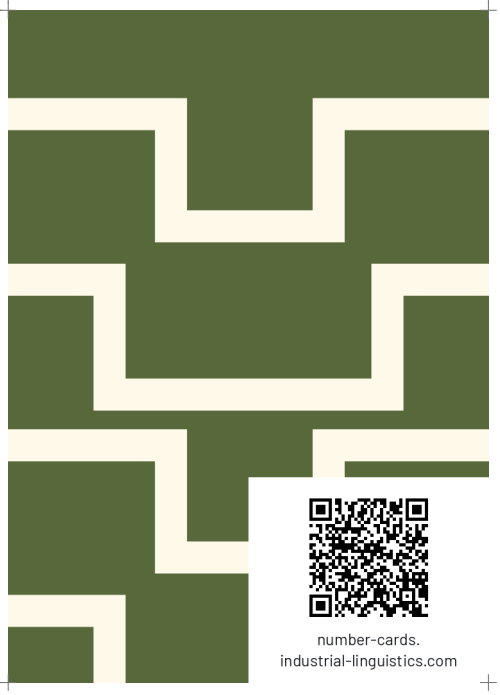
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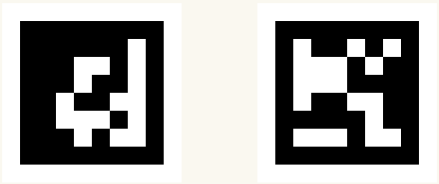


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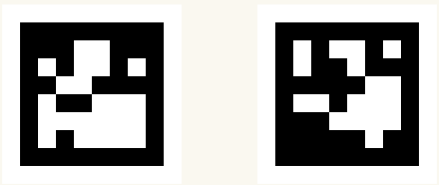
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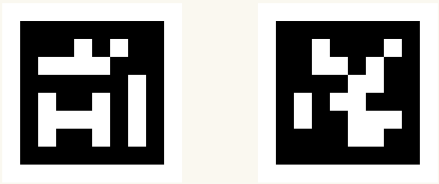


PERSON 24

3

Rose / R-P24-3





PERSON 24

4

Rose / R-P24-4

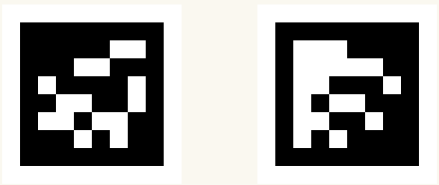


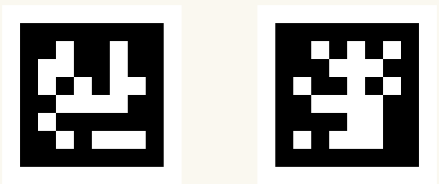


PERSON 24

5

Rose / R-P24-5

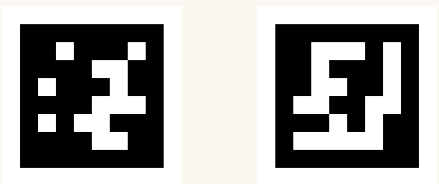


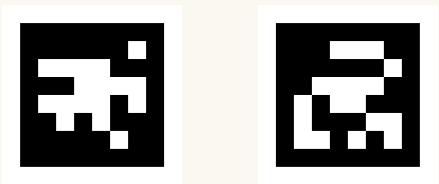


PERSON 25

1

Charcoal / R-P25-1

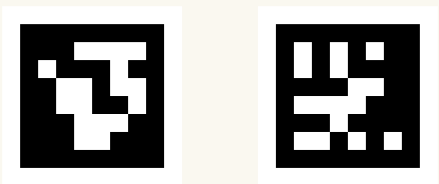


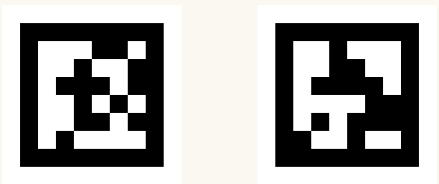


PERSON 25

2

Charcoal / R-P25-2



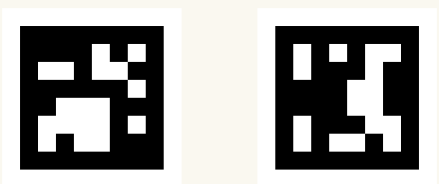


PERSON 25

3

Charcoal / R-P25-3

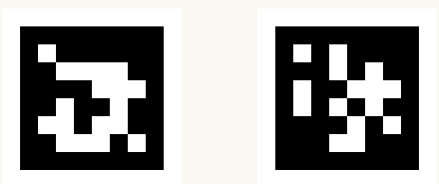


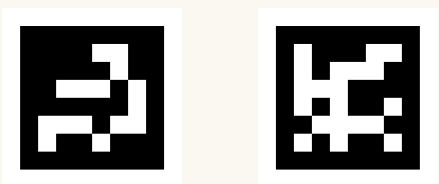


PERSON 25

4

Charcoal / R-P25-4

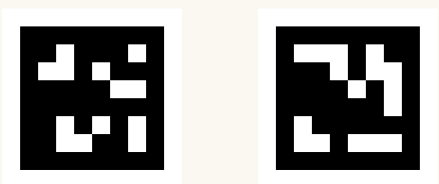




PERSON 25

5

Charcoal / R-P25-5



50 mm: measure before cutting



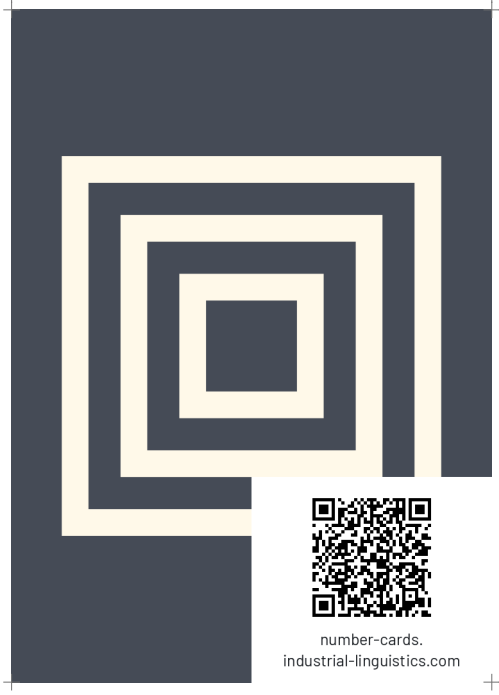
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